

# Kunststoffprofile Plastic Sections

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Bitte beachten Sie, dass es für die verschiedenen Profil-Materialien Merkblätter gibt. Darin wird zum Beispiel auf die chemische Zusammensetzung, Hitze- und Witterungsbeständigkeit der verschiedenen Stoffe eingegangen. Fordern Sie diese Unterlagen bitte bei Ihrer nächsten Bestellung an!

Teile, die an der 4. Stelle der Art.-Nr. keine Buchstaben enthalten, sind aus Lagervorrat lieferbar (Zwischenverkauf vorbehalten).

Bei Art.-Nr. mit Buchstaben bitte Mindestabnahme und Lieferzeit beachten.

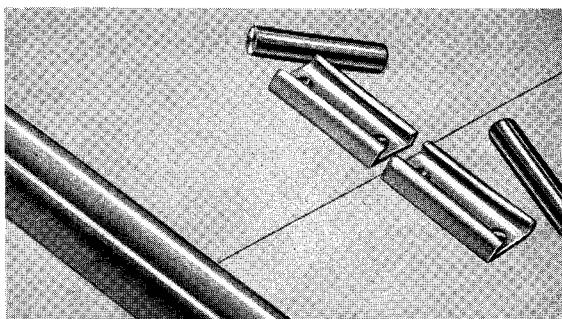
Please note that data sheets and/or fitting instructions are available for the various section and moulding materials. These contain details of chemical composition and resistance to heat or weathering of the different products. Request this documentation with your next order!

Parts with no letters in the part number can be supplied from stock (subject to availability).

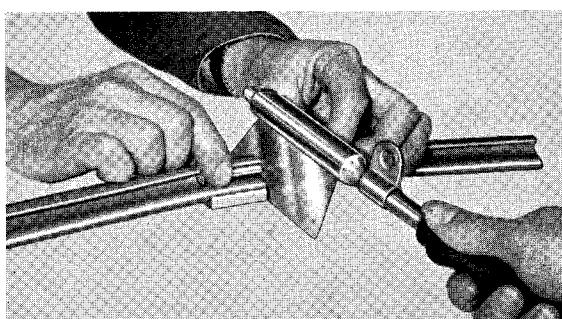
Please note the minimum sales quantity and delivery time for lettered items.

# Schweißen von Kunststoffprofilen

## Welding Plastic Sections

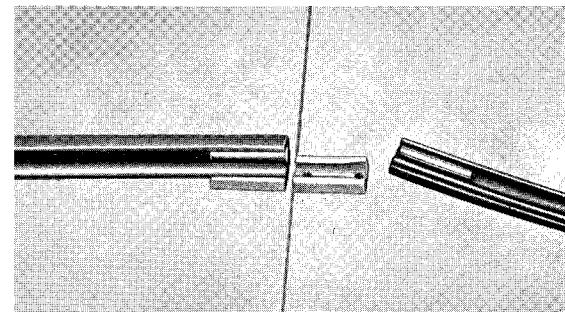


1

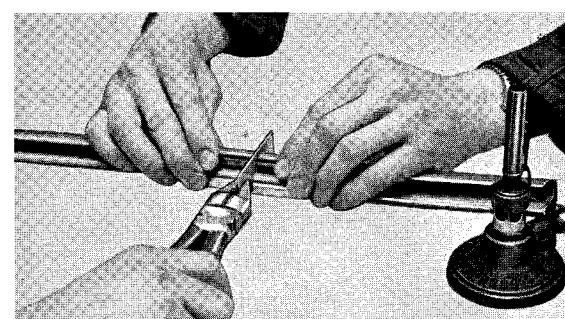


3

**Illustration 3 shows the start of the welding process:** The surface areas to be joined are pressed against the hot welding blade until the material visibly begins to go soft.



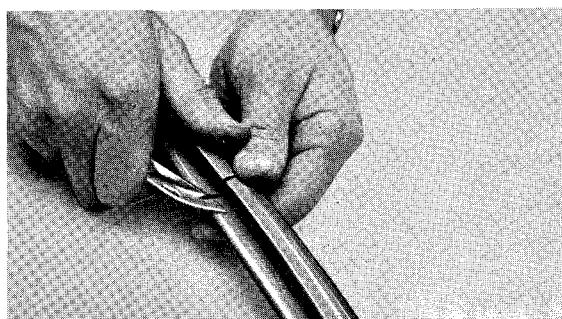
2



4

**Bild 4: Gleicher Vorgang wie Bild 3, jedoch behelfsmäßig mit heißem Blechstreifen und Flachzange anstelle eines Schweißgerätes.** – Sobald Schweißtemperatur von 250°C bis 300°C erreicht ist, müssen die heißen Bleche aus der Stoßstelle gezogen und die Schweißflächen fest gegen-einander gedrückt werden unter Bildung eines Schweiß-bartes.

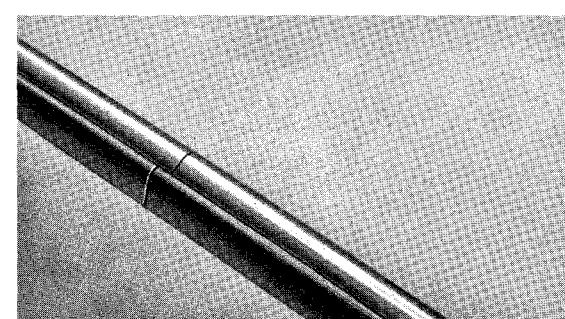
**Illustration 4: Same process as illustration 3,** but using auxiliary tools – a hot strip of metal held in a pair of flat pliers instead of welding equipment. As soon as a temperature of 250°C to 300°C has been reached, the hot metal strip must be removed from the joint and the surface pressed firmly together, forming a welding seam.



5

**Bild 5:** Nach Erkalten den Schweißbart mit scharfem Messer trennen.

**Illustration 5:** When the material is cool, the seam can be trimmed off using a sharp knife.

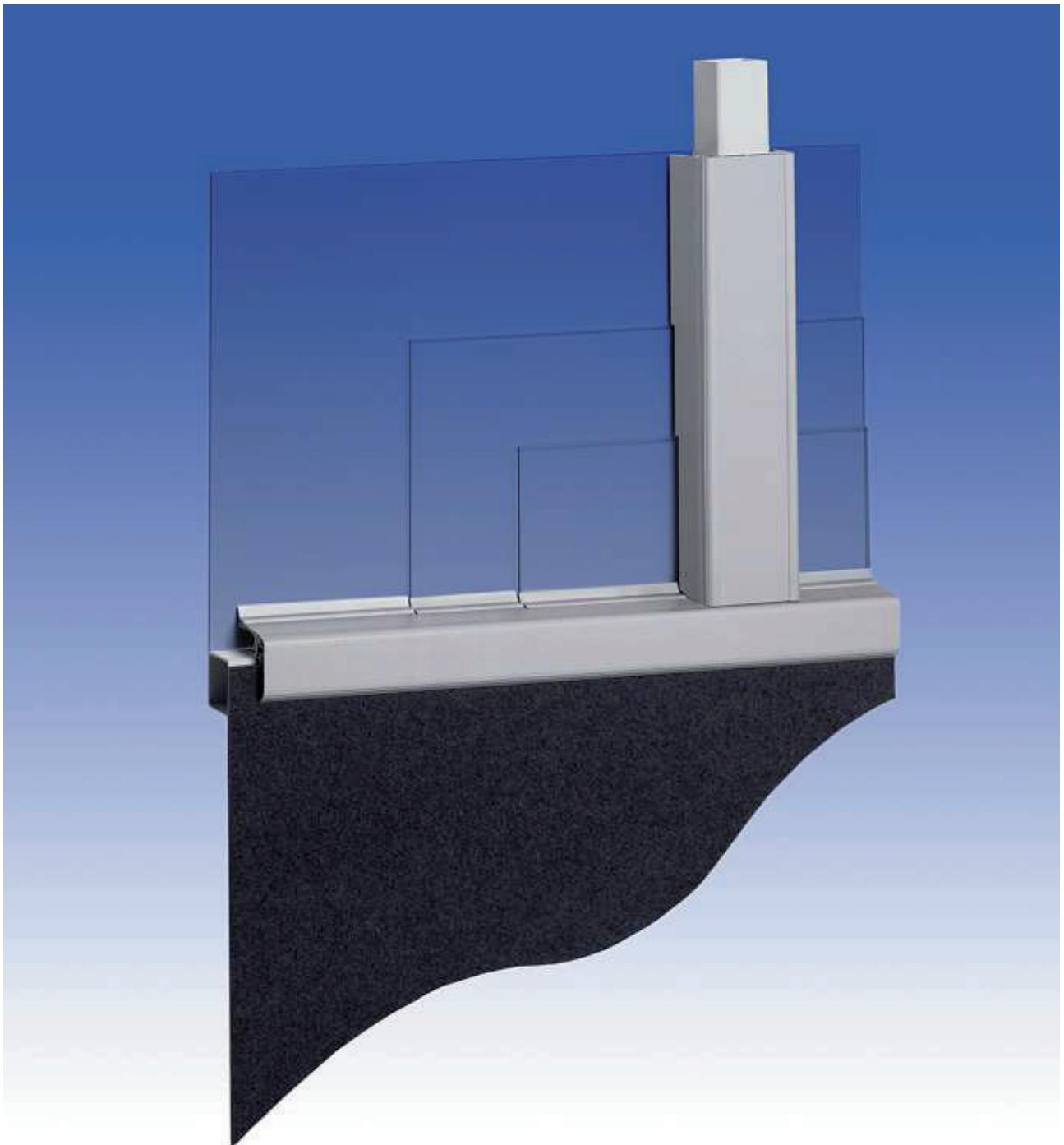


6

**Bild 6:** Ansicht eines gleichmäßigen und festsitzenden, durch Verschweißung verbundenen Profils.

**Illustration 6:** shows an even and firm joint between two sections.

**Standard-Brüstungs- und Säulenverkleidungssystem**  
**Standard Waist and Post Cover System**



## Standardprofil-System für innere Brüstungs- und Säulenverkleidung in Omnibussen

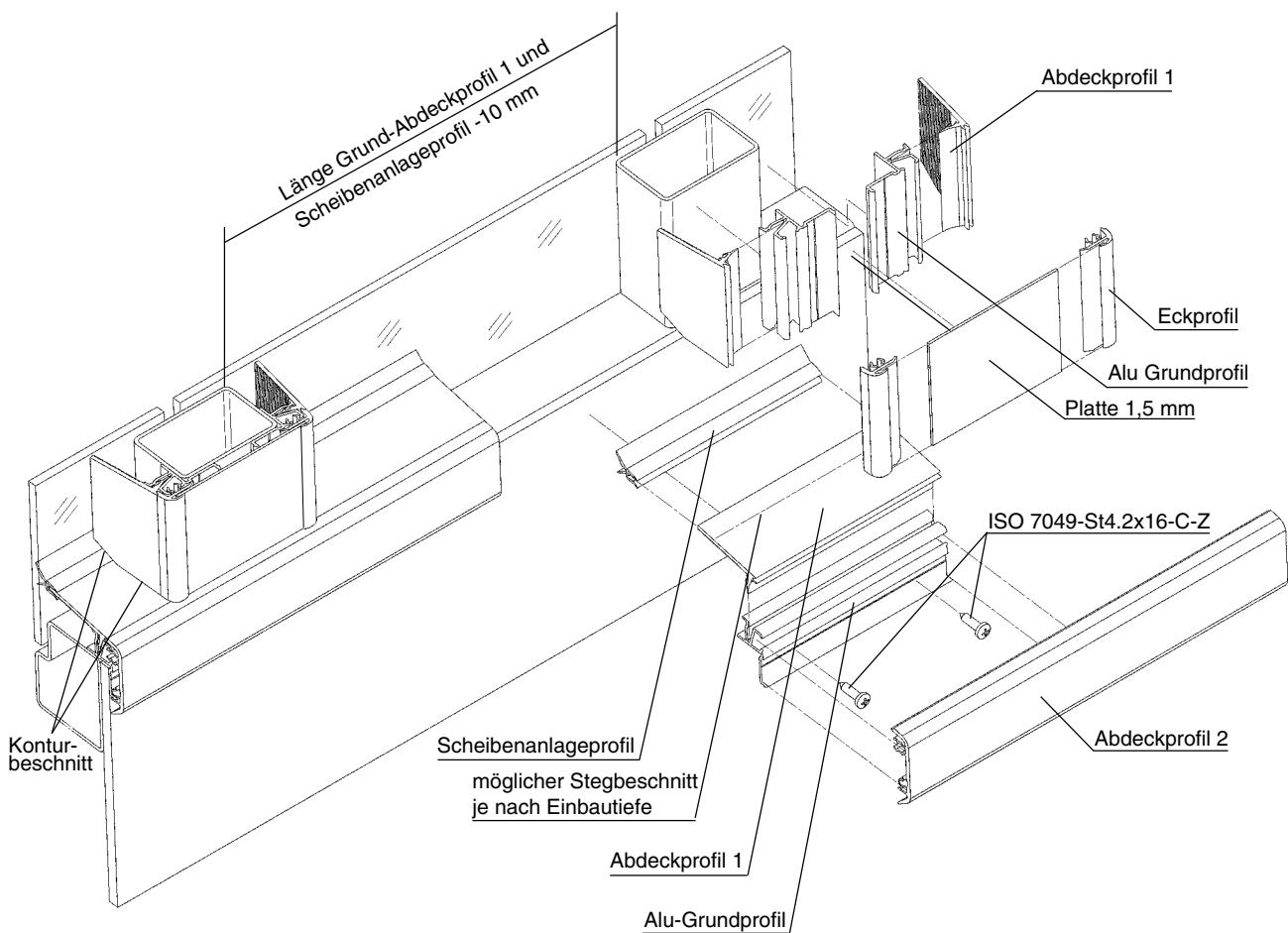
- Einsetzbar für unterschiedliche Einbautiefen bei verschiedenen Fahrzeugtypen
- Durchgängige Optik
- Einfache Montage, keine aufwendigen Konfektionsarbeiten, da Ausklinkungen im Säulenbereich nicht notwendig
- Hochwertige PVC-freie Kunststoffprofile aus ABS (außer Scheibenanlageprofil)
- UV-beständig gemäß DIN 75 202
- Das System erfüllt den Standard der KFZ-Industrie „passive Sicherheit“
- Ab Lager in zwei Farben lieferbar

Die Busbau-Praxis zeigt, dass oft Tiefe und Breite von Brüstungsprofil und Fenstersäule von Hersteller zu Hersteller unterschiedliche Maße aufweisen. Auf diese, stets neue Einbausituation ist das neue Standardprofil-System von HAPPICH abgestimmt.

Das Standard-System besteht aus einem zweiteiligen Grundprofil (Aluminium und Kunststoff) als Trägerelement, einer Abdeckleiste für das Brüstungsprofil zur Seitenverkleidung aus Kunststoff mit Al-Einlage sowie seitlichen Halteprofilen aus Kunststoff für die Aufnahme der Verkleidung an den Fenstersäulen.

Das Brandverhalten der Kunststoffprofile erfüllt die Anforderung der EG-Richtlinie 95/28/EG für die Fahrzeugklasse M3 sowie U.T.A.C. St 18-502/1 Pkt. 2.1 u. 2.2.

Skizze 1  
Montageablauf



### Montageablauf Brüstungsleiste:

Das Al-Grundprofil sowie das Abdeckprofil 1 und das Scheibenanlageprofil werden auf Länge (Abstand zwischen Säulen minus 10 mm für Längenänderung im Temperaturwechsel) zugeschnitten. Anschließend erfolgt die Anpassung des Abdeckprofils 1 an die Einbausituation – Abstand Scheibe zur Innenverkleidung –, indem der vordere Steg beschnitten wird (siehe Skizze 1).

Die nächsten Arbeitsschritte sind das Klippen des Abdeckprofils 1 in das

Al-Grundprofil und das Aufstecken des Scheibenanlageprofils. Die so entstandene Profilkombination wird dann zwischen die Säulen auf die Seitenwand geschraubt.

Als letzter Arbeitsgang wird das Abdeckprofil 2 durchgängig über die gesamte Fahrzeuglänge auf das Al-Grundprofil aufgeklipst.

### Montageablauf Säulenverkleidung:

Die Al-Grundprofile sowie die Abdeckprofile werden auf die Länge zugeschnitten. Anschließend erfolgt die

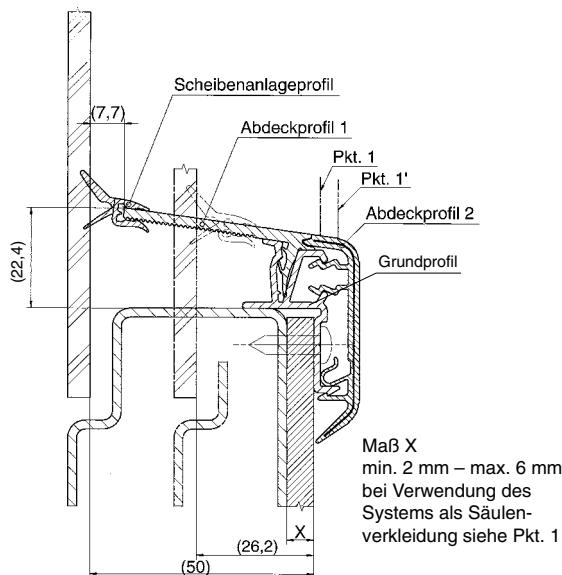
Anpassung des Abdeckprofils 1 an die Einbausituation – Abstand Scheibe zur Säule.

Der Anschluss zum horizontalen Brüstungsprofil erfolgt mit einem Konturbeschnitt (siehe Skizze 1). Das Aufstecken des Scheibenanlageprofils entfällt. Je nach Säulenbreite wird nun das mittlere Füllstück aus 1,5 mm Plattenmaterial zugeschnitten und mit den beiden Abdeckprofilen in die zuvor montierten Eckprofile geklipst.

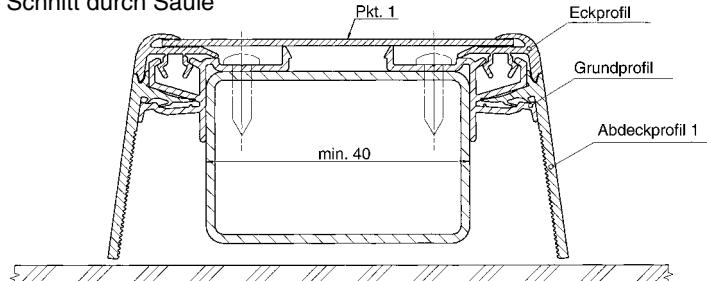
### Das System besteht aus 5 Profilen:

- Grundprofil aus Al, das als Aufnahmeprofil des Abdeckprofils 1 horizontal für die Brüstung sowie vertikal für die Säulenverkleidung eingesetzt werden kann
- Abdeckprofil 1 aus Kunststoff, das in Verbindung mit dem Grundprofil als Brüstungsleiste horizontal sowie als Säulenverkleidung vertikal eingesetzt werden kann
- Abdeckprofil 2 aus Kunststoff mit Metalleinlage zur Abdeckung des Schraubkanals und Übergang zur Seitenverkleidung
- Scheibenanlageprofil aus koextrudiertem Kunststoff hart/weich
- Eckprofil aus Kunststoff zur Aufnahme der Säulenblende
- Plattenmaterial 450 A483 auf Anfrage

### Schnitt durch Brüstung



### Schnitt durch Säule



### Oberflächen/Farben

Die Profile (außer Scheibenanlagen) sind mit einer strukturierten Oberfläche Standex MT 8380 ausgerüstet. Zwei Grundfarben sind ab Lager lieferbar: lichtgrau RAL 7035 und schwarzgrau RAL 7021 (Sonderfarbtöne auf Anfrage).

Artikel-Bezeichnung	Artikel-Nr.	Narbe	Farbe	VE
Grundprofil Al	372 0247	keine	unbehandelt	5 m
Abdeckprofil 1	442 0015	MT 8380	RAL 7021	5 m
	442 0016	MT 8380	RAL 7035	5 m
Abdeckprofil 2	440 0135	MT 8380	RAL 7021	5 m
	440 0136	MT 8380	RAL 7035	5 m
Eckprofil	442 0011	MT 8380	RAL 7021	5 m
	442 0012	MT 8380	RAL 7035	5 m
Scheibenanlageprofil	445 0039	keine	RAL 7021	5 m
	445 0040	keine	RAL 7035	5 m

## Standard Profile System for Trimming Interior Waist Lines and Window Posts in Omnibuses

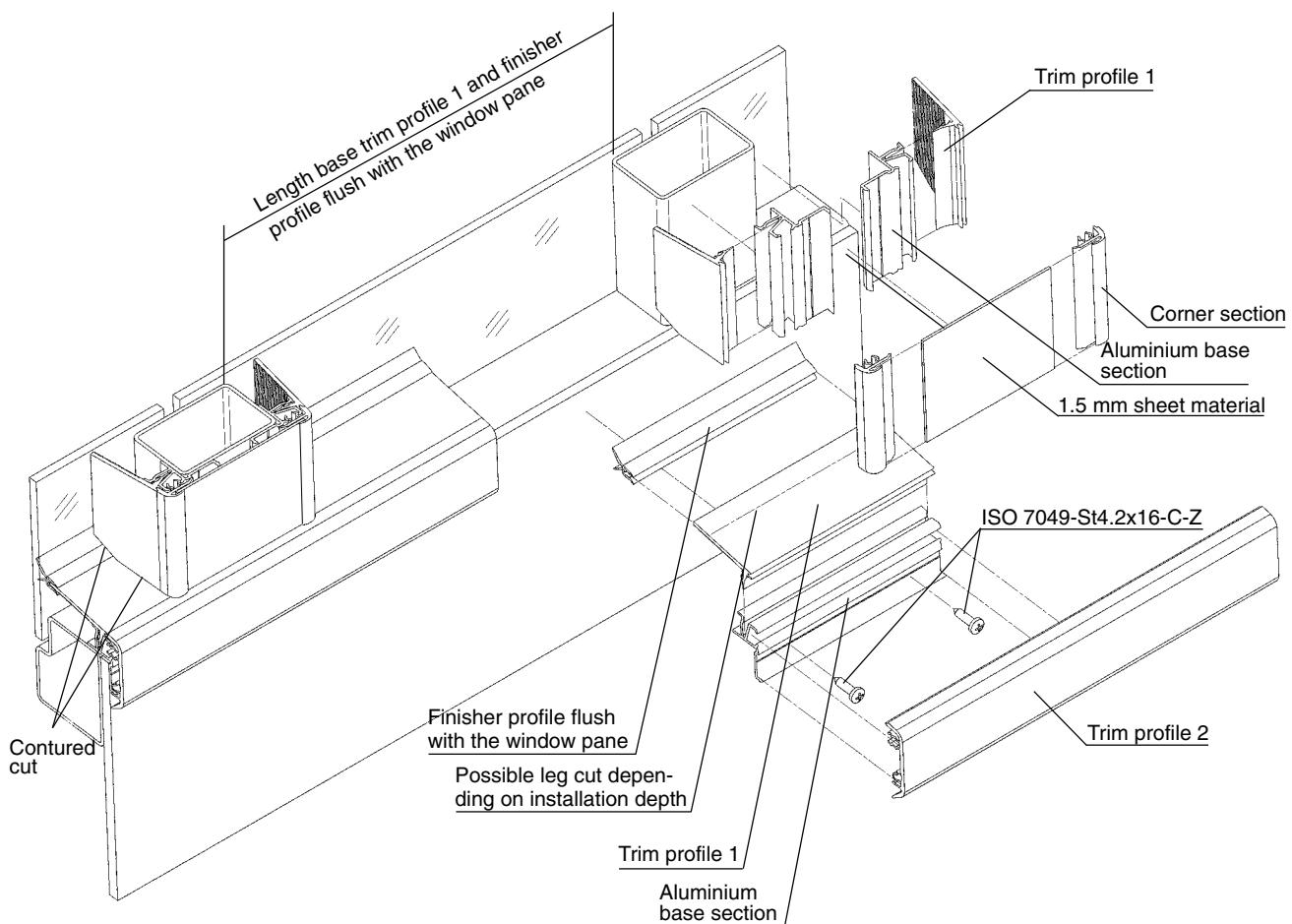
- Applications possible for various installation depths in different types of vehicles
- Optically harmonious
- Simple installation, no complicated finishing work necessary as there is no need for cutouts in the columns
- High quality ABS plastic profiles free of PVC (with the exception of the section flush with the window pane)
- Resistant to ultra violet light in accordance with DIN 75 202
- The system meets the standards set by the vehicle manufacturing industry with respect to passive safety
- Available ex stock in two colours

Bus building practice shows that the depth and width dimensions of the waist profile and window post covers often vary considerably from manufacturer to manufacturer. HAPPICH's new standard profile system has been designed to accommodate this constantly changing installation situation.

The standard system consists of a two-part base section (aluminium and plastic) as the supporting element, a trim moulding for the waist section which covers the sides and which is made of plastic with an aluminium insert and finally lateral support profiles made of plastic to which the window post covers are attached.

These plastic sections all meet the flammability requirements of directive 95/28/EC for vehicles in category M3 as well as U.T.A.C. St 18-5021/1, items 2.1 and 2.2.

Fig. 1  
Assembly steps



Installation procedure for the waist moulding:

First cut the aluminium base section, trim profile 1 and the section to be flush with the window pane to the correct length (i.e. the distance between the two posts minus 10 mm for length variations due to temperature variances). Then adjust trim profile 1 to accommodate the installation conditions – distance between window glass and interior trim – by trimming the front leg (refer to sketch No. 2).

The next step is to clip the trim profile 1 into the aluminium base section and

then attach the section flush to the glass pane. The combination of profiles achieved in this manner is then screwed to the side wall between the posts.

The final step is to clip trim profile 2 to the aluminium base profile along the entire length of the vehicle.

Installation procedure for the post covers:

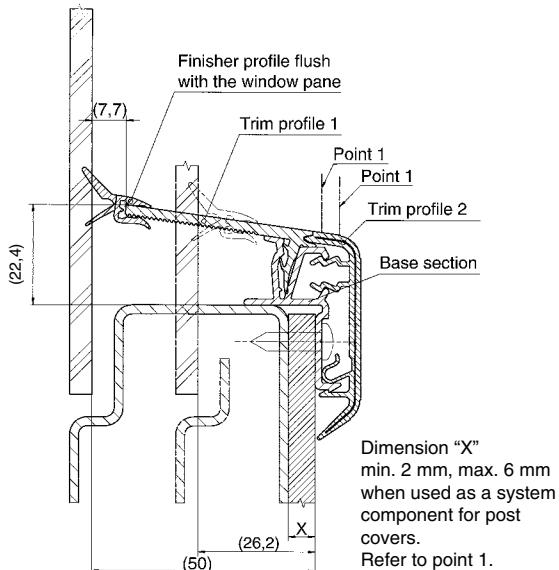
First cut the aluminium base sections and trim profiles to length. Then fit trim profile 1 to accommodate the installation situation – distance between window glass and post.

Connect it to the horizontal waist section by means of a contoured cut-out (refer to sketch 1). There is no need to clip on the section which fits flush with the glass. Depending on the width of the post, now cut a filler piece made of 1.5 mm sheet material and clip it to the base sections previously fitted by means of the two corner sections.

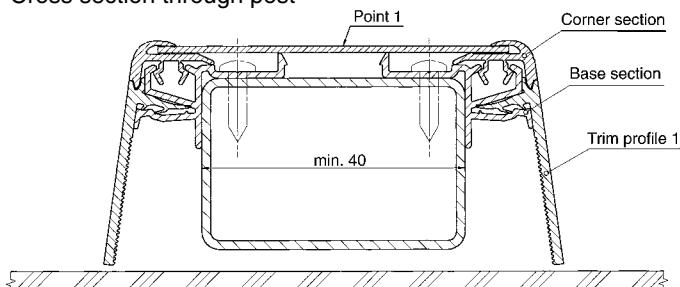
The system consists of 5 profiles:

- Base section made of aluminium, which can be fitted as a support section for trim profile 1 horizontally for the waist section and vertically for the post cover
- Trim profile 1 made of plastic, which in connection with the base section can be applied horizontally as a waist moulding or vertically as a post cover
- Trim profile 2 made of plastic with a metal insert, which covers the channel screwed to the vehicle and provides a neat finish with the side wall trim
- Profile flush with the glass pane made of co-extruded rigid and soft PVC
- Corner section made of plastic, to accommodate the post cover
- Sheet material 450 A483 on request

Cross section through waist line



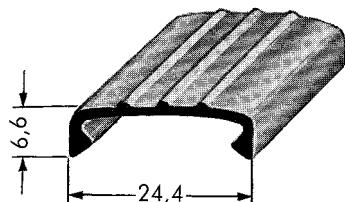
Cross section through post



#### Surfaces/Colours

With the exception of the profiles flush with the window glass all these sections have a grained surface as per Standex MT 8380. Two colours are available ex stock: Light grey to RAL 7035 and black/grey to RAL 7021. (Please enquire about other colours if needed).

Article Description	Article No.	Grain	Colour	Sales Unit
Base Section, Al	372 0247	None	untreated	5 m
Trim profile 1	442 0015	MT 8380	RAL 7021	5 m
	442 0016	MT 8380	RAL 7035	5 m
Trim profile 2	440 0135	MT 8380	RAL 7021	5 m
	440 0136	MT 8380	RAL 7035	5 m
Corner section	442 0011	MT 8380	RAL 7021	5 m
	442 0012	MT 8380	RAL 7035	5 m
Finisher profile	445 0039	None	RAL 7021	5 m
Profile flush with the window pane	445 0040	None	RAL 7035	5 m



**440 0134**  
**Abdeckprofil**

Biegeradius mind. 250 mm  
ABS/PVC grau

70 g/m

Gesondert bestellen: Halteleiste 372 0213

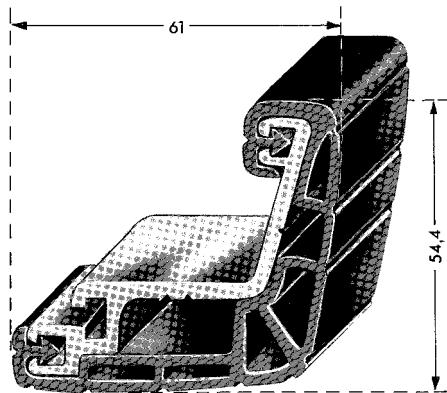
**440 0134**  
**Cover Section**

Minimum bending radius 250 mm  
Grey ABS/PVC

70 g/m

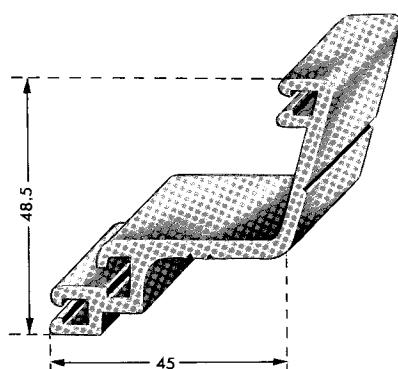
Order separately: Carrier profile 372 0213

S. U. 5 m



Anschauungsbild

Illustration



**372 0231  
Halteleiste**

AlMgSi 0,8 F28  
Oberfläche: pressblank  
in Längen à 5000 mm  
1029 g/m

Gesondert bestellen: Handlaufprofil 445 0033

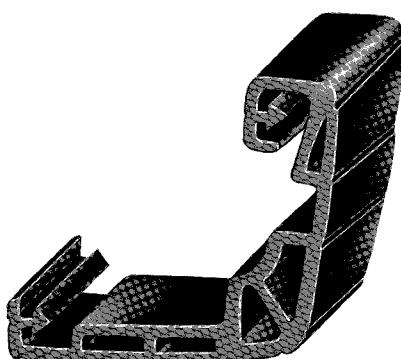
VE 10 m

**372 0231  
Carrier Profile**

AlMgSi 0.8 F28  
Surface: Bright extruded  
in lengths of 5000 mm  
1029 g/m

Order separately: Handrail section 445 0033

S.U. 10 m



**445 0033  
Handlaufprofil**

Weich-PVC, Oberfläche schwarz genarbt  
nach Zeichnung 445 K0626

741 g/m

Gesondert bestellen: Halteleiste 372 0231  
Andere Farben auf Wunsch lieferbar

VE 25 m

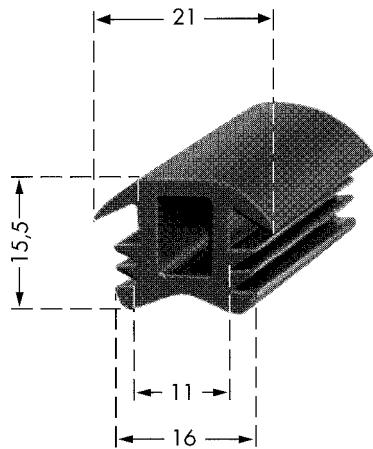
**445 0033  
Handrail Section**

Soft PVC, black grained surface  
To drawing 445 K0626

741 g/m

Order separately: Carrier profile 372 0231  
Other colours available

S.U. 25 m



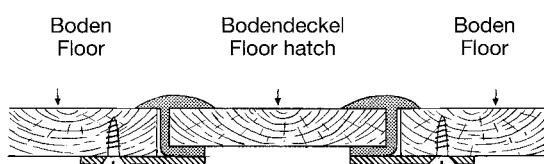
### **445 0029 Dichtungsprofil**

für Isolierplatte  
12 mm  
PVC, schwarz  
180 g/m

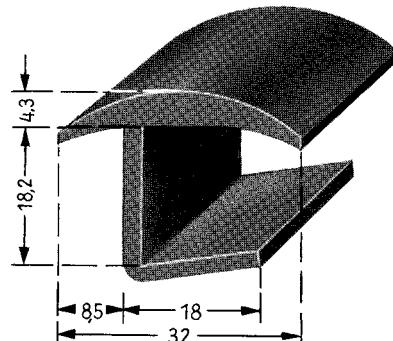
### **445 0029 Sealing Section**

for 12 mm insulating  
lamine  
Black PVC  
180 g/m

S.U. 50 m



**Anschaubild  
Illustration**



### **442 0002 Einfassprofil**

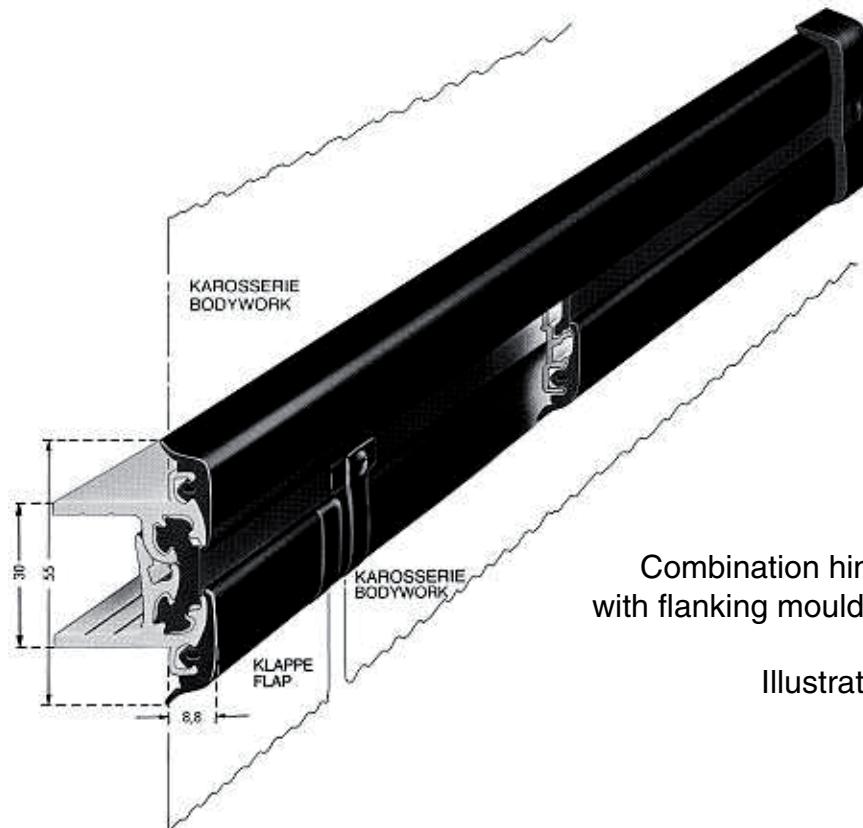
zur Einfassung des Bodendeckels  
PVC schwarz  
230 g/m

### **442 0002 Edging Section**

for edging floor hatch  
Black PVC  
230 g/m

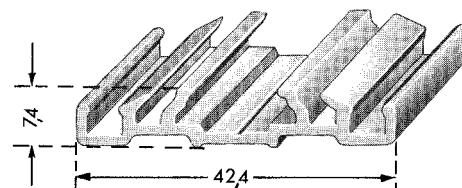
S.U. approx. 4 m

Scharnierkombination  
mit Anschlussleiste  
Anschauungsbild



Combination hinge  
with flanking moulding

Illustration



### 372 0237 Anschlussleiste

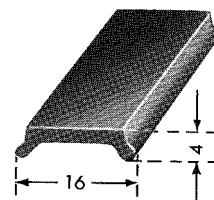
für Kofferklappenscharnier  
AlMgSi 0,5 F22  
eloxiert E 0/EV 1  
300 g/m

VE 10 m

### 372 0237 Carrier Profile

for flanking protective moulding to luggage compartment hinge  
AlMgSi 0.5 F22  
Anodised E 0/EV 1  
300 g/m

S.U. 10 m



### 440 0130 Füllerprofil

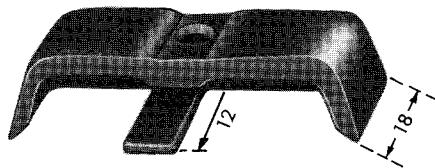
für Anschlussleiste  
PVC, schwarz RAL 9011  
wahlweise in anderen Farben erhältlich (Sonderanfertigung)  
44,9 g/m

VE 100 m

### 440 0130 Filler Section

for flanking protective moulding  
Black PVC RAL 9011  
Also available in other colours  
44.9 g/m

S.U. 100 m



**376 0251  
Endstück**

gerade  
Endabschluss für Anschluss-Schutzleiste  
GK AISI 12, schwarz pulverbeschichtet  
14.5 g/St.

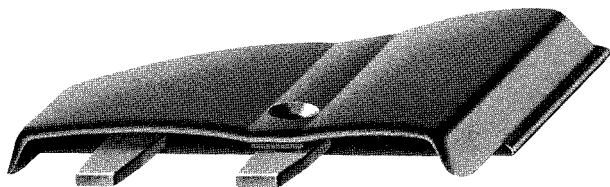
VE 10 St.

**376 0251  
End Cap**

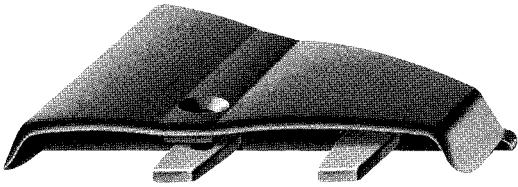
Straight  
for flanking protective moulding  
Black powder-coated chill-cast AISI 12

14.5 g/each

S.U. 10



(Abb./Illus. 1)



(Abb./Illus. 2)

**376 0292 rechts (Abb. 1)**

**376 0293 links (Abb. 2)**

**Endstücke**

zu 372 0243 mit 403 0096/0103, 440 0130  
Material: GK AISI 12, schwarz pulverbeschichtet  
80 g/St.

VE 20 St.

**376 0292 right (Illus. 1)**

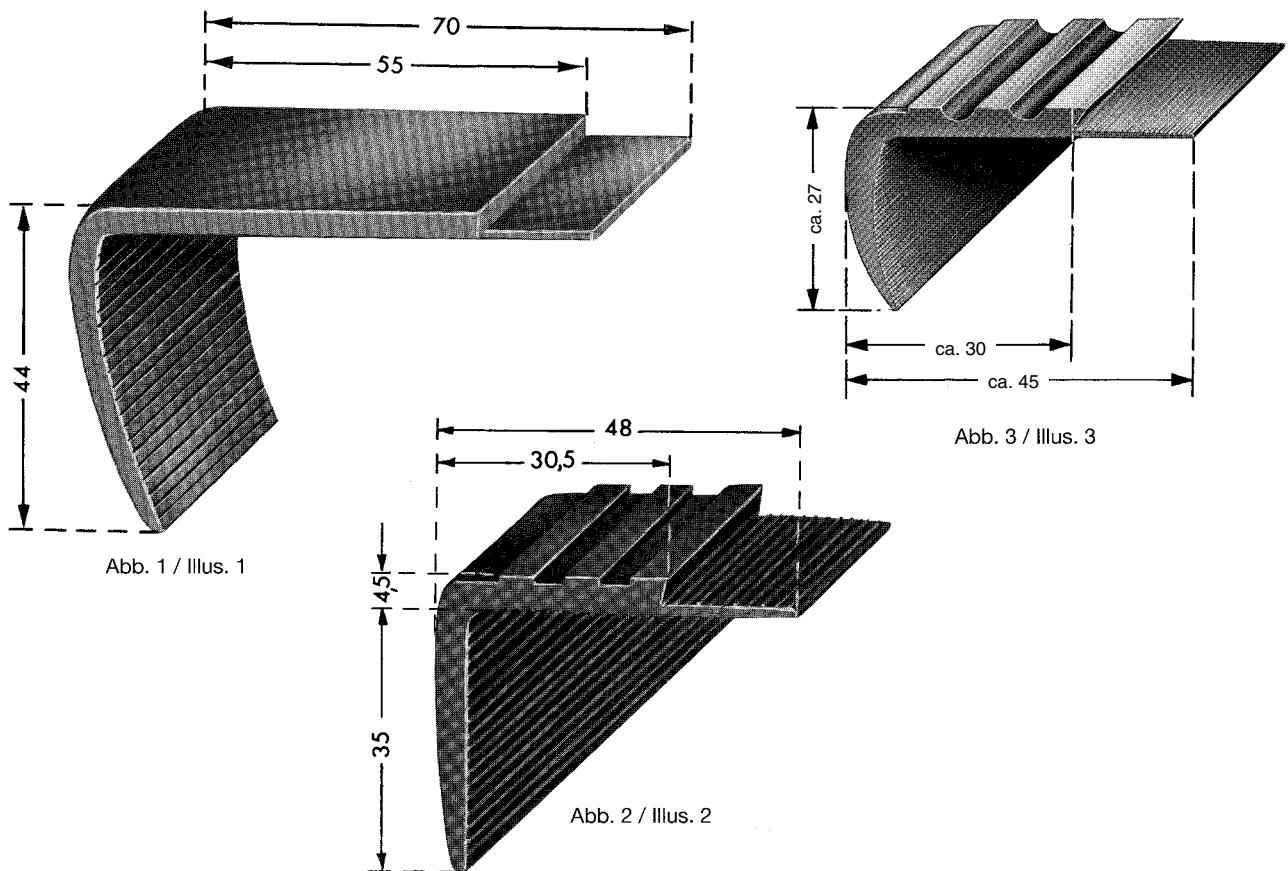
**376 0293 left (Illus. 2)**

**Endcaps**

for 372 0243 with 403 0096/0103, 440 0130  
Material: AISI 12, chill casting, black powder-coated

80 g/each

S.U. 20



**445 B354** (Abb. 1), gelb, RAL 1023, 440 g/m  
**445 B297** (Abb. 2), schwarz, RAL 9011, 315 g/m  
**445 B298** gelb, ähnlich RAL 1018, 315 g/m  
**445 0023** (Abb. 3), schwarz, RAL 9011, 250 g/m  
**445 B482** (Abb. 2), gelb, RAL 1016, 315 g/m

#### Tritt kanten

für Einstiege, PVC  
in Längen à 5 m

Mindestabnahme 1000 m je Farbe

VE 5 m

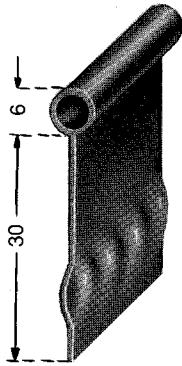
**445 B354** (Illus. 1), Yellow, RAL 1023, 440 g/m  
**445 B297** (Illus. 2), Black, RAL 9011, 315 g/m  
**445 B298** Yellow, similar RAL 1018, 315 g/m  
**445 0023** (Illus. 3), Black, RAL 9011, 250 g/m  
**445 B482** (Illus. 2), Yellow, RAL 1016, 315 g/m

#### Step Mouldings

for entrance steps, PVC  
in lengths of 5 m

Minimum sales quantity 1000 m per colour

S.U. 5 m

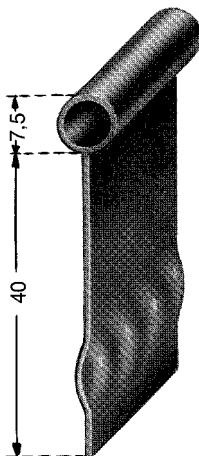


**444 0040**  
**Kotflügelköder**

PVC  
Wulst hochglänzend  
schwarz  
60 g/m

**444 0040**  
**Fender Welting**

PVC  
High-gloss bead  
Black  
VE 30 m      60 g/m      S.U. 30 m

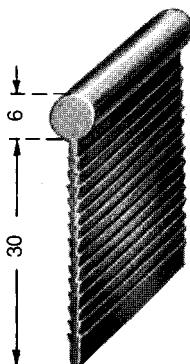


**444 0046**  
**Kotflügelköder**

PVC  
Wulst hochglänzend  
schwarz  
80 g/m

**444 0046**  
**Fender Welting**

PVC  
High-gloss bead  
Black  
VE 30 m      80 g/m      S.U. 30 m



**444 0043 schwarz**  
**444 0044 silberfarben**  
**Kotflügelköder**

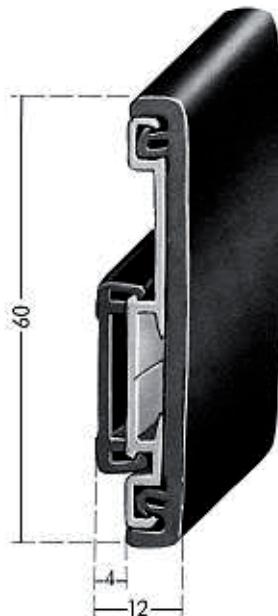
PVC  
Wulst hochglänzend  
80 g/m

**444 0043 Black**  
**444 0044 Silver**  
**Fender Weltungs**

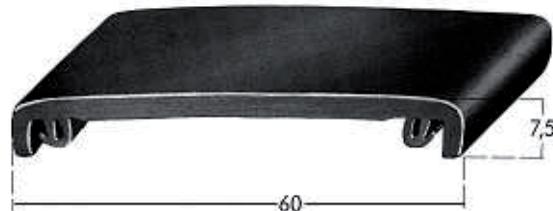
PVC  
High-gloss bead  
VE 30 m      80 g/m      S.U. 30 m

**Abdeckleiste mit Hinterlüftung**

Anschauungsbild

**Cover Moulding ventilated from the rear**

Illustration

**403 0101****Abdeckprofil**

EPDM, 80 Sh, schwarz

M 1:1

230 g/m

VE 50 m

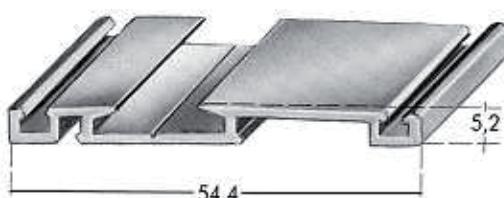
**403 0101****Cover Section**

Black EPDM, 80 Sh

Scale 1:1

230 g/m

S.U. 50 m

**372 0238****Halteleiste**

AlMgSi 0,5 F 22, elox. E 0/EV 1

M 1:1

297 g/m

VE 10 m

Gesondert bestellen:

Abdeckprofile 403 0101/0104

**372 0238****Carrier Profile**

AlMgSi 0,5 F 22, anodized E 0/EV 1

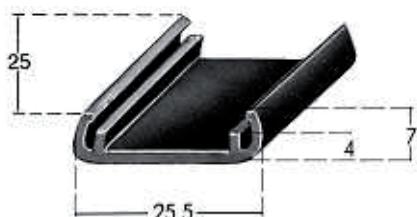
Scale 1:1

297 g/m

S.U. 10 m

To be ordered separately:

Cover sections 403 0101/0104



**454 0020**  
**Distanzstück**  
**für Leistenhinterlüftung**

Noryl, schwarz

M 1:1

1,5 g/St.

VE 500 St.

**454 0020**  
**Spacer**  
**for air-circulation behind the moulding**

Black Noryl

Scale 1:1

1.5 g/each

S.U. 500



**376 0268**  
**Endstück**  
**für Abdeckleiste 403 0101**

GK AISI 12, schwarz pulverbeschichtet

M 1:1

28 g/St.

VE 10 St.

**376 0268**  
**End Cap**  
**for cover moulding 403 0101**

AISI 12, chill casting, black powder-coated

Scale 1:1

28 g/each

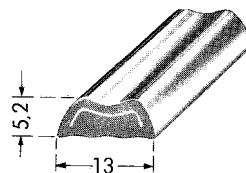
S.U. 10

Nur **eingekapselte** Silberflex-Zierfüller sind für den Außeneinsatz zu empfehlen. Bei Verwendung unserer Gummi-Klemmprofile besteht die Gewähr, dass eine Verfärbung der eingekapselten Silberflex-Zierfüller infolge Weichmacherwanderung nicht auftritt.

**Nicht eingekapselte** Silberflex-Zierfüller sollen nur im Inneneinsatz verwendet werden.

For exterior applications we only recommend the **encapsulated** silverflex decorative fillers. In conjunction with our rubber glazing sections it can be guaranteed that there will be no discoloration of the encapsulated silverflex insert as a result of plasticizer migration.

**Non-encapsulated** silverflex filler sections should only be used for interior applications.



#### 440 0104 Zierprofil

für Klemmprofile  
PVC mit Silberflex-Folie  
(eingekapselt)

77 g/m

Gesondert bestellen: Führungsöse 365 0009

VE 100 m

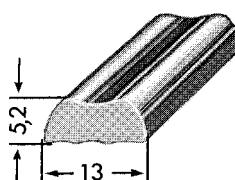
#### 440 0104 Trim Section

for glazing sections  
PVC with silverflex insert  
(encapsulated)

77 g/m

Order separately: Eyelet 365 0009

S.U. 100 m



#### 440 B759 Zierprofile

schwarz matt  
für Klemmprofile  
PVC

80 g/m

Mindestabnahmemenge 1000 m

Gesondert bestellen: Führungsöse 365 0009

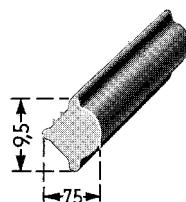
#### 440 B759 Trim Sections

Matt black  
for glazing sections  
PVC

80 g/m

minimum sales quantity 1000 m

Order separately: Eyelet 365 0009



**446 0029** elfenbeinfarben

**446 0030** silberfarben

**446 0031** rot, RAL 3003

**446 0032** weiß, RAL 9002

#### Füllerprofile

für Klemmprofile  
PVC glänzend

45 g/m

Gesondert bestellen: Führungsöse 365 0007

VE 50 m

**446 0029** Ivory

**446 0030** Silver

**446 0031** Red, RAL 3003

**446 0032** White, RAL 9002

#### Filler Sections

for glazing sections  
Glossy PVC

45 g/m

Order separately: Eyelet 365 0007

S.U. 50 m



## **365 0000 Werkzeugtasche**

Inhalt bestehend aus:

- 1 Werkzeug 365 0001 mit auswechselbarer Führungsöse 365 0007 zum Einziehen der Füllerprofile 404 0002/0014 und 446 0029/0030/0031/0032/0034/0035/0037/0052
- 1 Werkzeug 365 0002 für Scheibenmontage in Klemmprofilen
- 1 Schlüssel 365 0004 DIN 911 zum Feststellen und Lösen aller Führungsösen
- 1 Montageanleitung für den Einbau von Klemmprofilen

Werkzeugtasche: PVC glasklar; Werkzeug 365 0001: G AlMg blank; Führungsöse 365 0007: Stahldraht gehärtet, blank  
Werkzeug 365 0002: Holz lack.; Stift: Chrom-Vanadium-Stahl, blank; Schlüssel 365 0004: Vergütungsstahl, roh

300 g/St.

VE 1 St.

Gesondert bestellen: Führungsöse 365 0005 für Rundschnur 446 A714 und Füllerprofile 404 0000, 446 0024

Führungsöse 365 0006 für Füllerprofile 404 0001, 446 0026/0028/A759

Führungsöse 365 0008 für Füllerprofil 404 0003

Führungsöse 365 0009 für Zierprofile 440 0104, Führungsöse 365 0010 für Zierprofil 440 B003

## **365 0000 Tool Set**

Contents consisting of:

- 1 tool 365 0001 with replaceable eyelet 365 0007 for inserting  
filler sections 404 0002/0014 and 446 0029/0030/0031/0032/0034/0035/0037/0052
- 1 tool 365 0002 for assembling glass panes in glazing sections
- 1 key 365 0004 to DIN standard 911 for tightening and loosening all eyelet versions

A list of assembly instructions for glazing sections

Tool bag: Clear PVC, Tool 365 0001: Bright die-cast AlMg; Eyelet 365 0007: Bright tempered steel wire  
Tool 365 0002: Painted wood; Pin: Bright chrome vanadium steel; Key 365 0004: Untreated quality steel

300 g/each

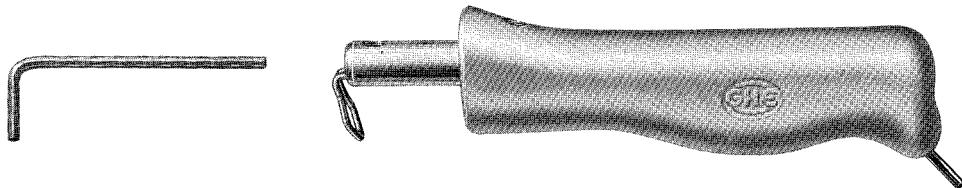
S.U. 1

Order separately: Eyelet 365 0005 for round cord 446 A714 and filler sections 404 0000, 446 0024

Eyelet 365 0006 for filler sections 404 0001, 446 0026/0028/A759

Eyelet 365 0008 for filler section 404 0003

Eyelet 365 0009 for trim sections 440 0104; Eyelet 365 0010 for trim section 440 B003



## 365 0001

### Werkzeug für Füllerprofile

mit auswechselbarer Führungsöse 365 0007 und Schlüssel 365 0004

zum Einziehen der Füllerprofile 404 0002/0014, 446 0029/0030/0031/0032/0034/0035/0052

Grifflänge 125 mm, Griff: Chrom-AlMg blank; Führungsöse 365 0007: Stahldraht gehärtet, blank; Schlüssel 365 0004: Vergütungsstahl, roh

170 g/St.

VE 1 St.

Gesondert bestellen:	Führungsösen	365 0005	365 0006	365 0008	365 0009	365 0010
	Füllerprofile	404 0000	404 0001	404 0003	440 0104	440 B003
		446 0024	446 0026/0028/A759	446 0052		
Ersatzbedarf:	Rundschnur	446 A714				
	Schlüssel	365 0004				

## 365 0001

### Tool for Filler Sections

with replaceable eyelet 365 0007 and key 365 0004

for insertion of filler sections 404 0002/0014, 446 0029/0030/0031/0032/0034/0035/0052

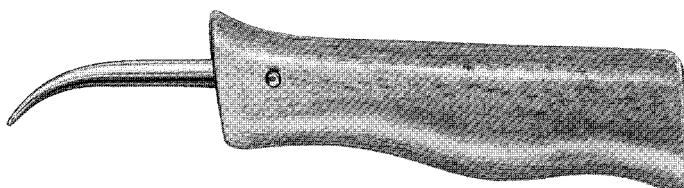
Length of handle 125 mm

Bright cast AlMg; Eyelet 365 0007; Bright tempered steel wire; Key 365 0004: Untreated quality steel

170 g/each

S.U. 1

Order separately:	Eyelets	365 0005	365 0006	365 0008	365 0009	365 0010
	Filler sections	404 0000	404 0001	404 0003	404 0104	440 B003
		446 0024	446 0026/0028/A759	446 0052		
	Round cord	446 A714				
Spares:	Key	365 0004				



## 365 0002

### Werkzeug

für Scheibenmontage in Klemmprofilen

Grifflänge 125 mm

Stift: Chrom-Vanadium-Stahl, blank; Heft: Holz lack.

75 g/St.

## 365 0002

### Tool

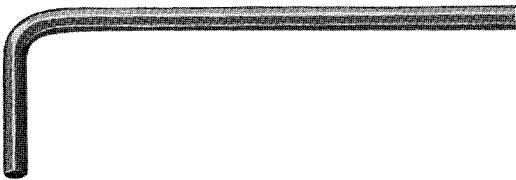
for assembling glass panes in glazing sections

Handle length 125 mm

Pin: Bright chrome vanadium steel; Handle: Painted wood

75 g/each

S.U. 1



**365 0004**  
**Schlüssel**

zum Lösen und Feststellen von Führungsösen  
zu Werkzeug 365 0001  
Vergütungsstahl roh

6 g/St.

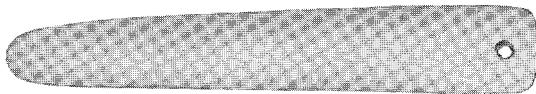
VE 10 St.

**365 0004**  
**Key**

for tightening and loosening eyelets  
with tool 365 0001  
Untreated quality steel

6 g/each

S.U. 10



**365 0003**  
**Werkzeug**

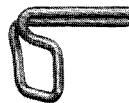
130 mm lang  
Edelbein-Rohrknochen, pol.  
20 g/St.

VE 1 St.

**365 0003**  
**Tool**

130 mm long  
Polished quality tubular bone  
20 g/each

S.U. 1



**365 0005**  
**Führungsöse**

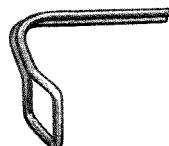
zum Einziehen von Füllerprofilen  
zu Werkzeug 365 0001  
Stahldraht gehärtet, blank  
1 g/St.

VE 10 St.

**365 0005**  
**Eyelet**

for insertion of filler sections  
with tool 365 0001  
Tempered steel wire, shiny  
1 g/each

S.U. 10



**365 0006**  
**Führungsöse**

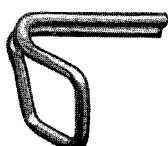
zum Einziehen von Füllerprofilen  
zu Werkzeug 365 0001  
Stahldraht gehärtet, blank  
1 g/St.

VE 10 St.

**365 0006**  
**Eyelet**

for insertion of filler sections  
with tool 365 0001  
Tempered steel wire, shiny  
1 g/each

S.U. 10



**365 0007**  
**Führungsöse**

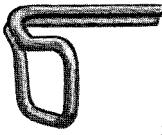
zum Einziehen von Füllerprofilen  
zu Werkzeug 365 0001  
Stahldraht gehärtet, blank  
2 g/St.

VE 10 St.

**365 0007**  
**Eyelet**

for insertion of filler sections  
with tool 365 0001  
Tempered steel wire, shiny  
2 g/each

S.U. 10



## **365 0008** **Führungsöse**

zum Einziehen von Füllerprofilen  
zu Werkzeug 365 0001  
Stahldraht gehärtet, blank  
2 g/St.

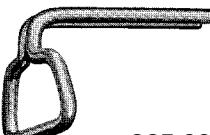
VE 10 St.

## **365 0008** **Eyelet**

for insertion of filler sections  
with tool 365 0001  
Tempered steel wire, shiny

2 g/each

S.U. 10



## **365 0009** **Führungsöse**

zum Einziehen von Füllerprofilen  
zu Werkzeug 365 0001  
Stahldraht gehärtet, blank  
3 g/St.

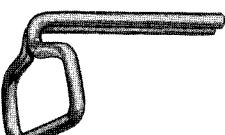
VE 10 St.

## **365 0009** **Eyelet**

for insertion of filler sections  
with tool 365 0001  
Tempered steel wire, shiny

3 g/each

S.U. 10



## **365 0010** **Führungsöse**

zum Einziehen von Füllerprofilen  
zu Werkzeug 365 0001  
Stahldraht gehärtet, blank  
4 g/St.

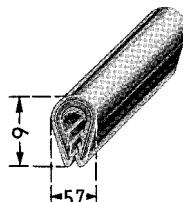
VE 10 St.

## **365 0010** **Eyelet**

for insertion of filler sections  
with tool 365 0001  
Tempered steel wire, shiny

4 g/each

S.U. 10



## **440 0127** **Ziertrim**

zum Aufklemmen auf die Regenrinne  
(mit Schmelzkleber)  
CAB glasklar  
mit eingebetteter silberfarbener Leichtmetallfolie  
33 g/m

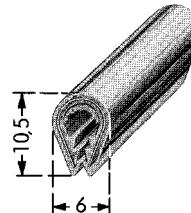
VE 25 m

## **440 0127** **Edge Trim**

for attaching to drip mouldings  
(with thermoplastic adhesive)  
Transparent CAB  
with embedded silver light alloy foil

33 g/m

S.U. 25 m



## **440 0128** **Ziertrim**

zum Aufklemmen auf die Regenrinne  
(mit Schmelzkleber)  
CAB glasklar  
mit eingebetteter silberfarbener Leichtmetallfolie  
45 g/m

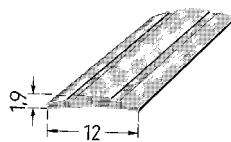
VE 25 m

## **440 0128** **Edge Trim**

for attaching to drip mouldings  
(with thermoplastic adhesive)  
Transparent CAB  
with embedded silver light alloy foil

45 g/m

S.U. 25 m



**440 0023**  
**Füllerprofil**

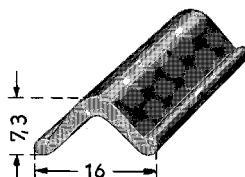
schwarz, RAL 9005  
für Leisten  
PVC glänzend  
20 g/m

VE 50 m

**440 0023**  
**Filler Section**

Black, RAL 9005  
for mouldings  
Glossy PVC  
20 g/m

S.U. 50 m



**440 0014**  
**Füllerprofile**

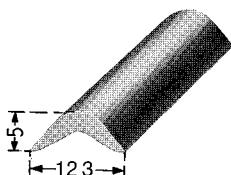
schwarz, RAL 9005  
für Leisten  
PVC glänzend  
48 g/m

VE 50 m

**440 0014**  
**Filler Sections**

Black, RAL 9005  
for mouldings  
Glossy PVC  
48 g/m

S.U. 50 m



**440 B634** grün, RAL 6002  
**440 0002** blau, RAL 5003  
**440 0003** rot, RAL 3003  
**440 0006** schwarz, RAL 9005  
**440 0008** silberfarben  
**Füllerprofile**

für Leisten  
PVC glänzend

33 g/m

Lieferzeit ca. 4 Wochen (440 B634)  
Mindestabnahme 5000 m (440 B634)

VE 50 m

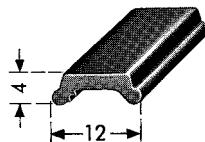
**440 B634** Green, RAL 6002  
**440 0002** Blue, RAL 5003  
**440 0003** Red, RAL 3003  
**440 0006** Black, RAL 9005  
**440 0008** Silver  
**Filler Sections**

for mouldings  
Glossy PVC

33 g/m

Delivery time approx. 4 weeks (440 B634)  
Minimum sales quantity 5000 m (440 B 634)

S.U. 50 m

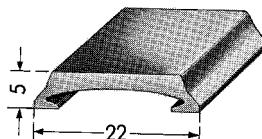


**440 0111**  
**Füllerprofile**

schwarz, RAL 9005  
PVC matt  
34 g/m                            VE 50 m  
Diverse Halteleisten siehe Produktbroschüre „Metallprofile“

**440 0111**  
**Filler Sections**

Black, RAL 9005  
Matt PVC  
34 g/m                            S.U. 50 m  
See "Metal Profiles" product brochure for a selection of carrier profiles

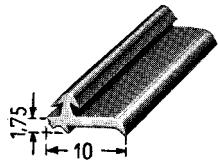


**440 0115**  
**Füllerprofile**

schwarz, RAL 9005  
PVC matt  
90 g/m                            VE 50 m  
Diverse Halteleisten siehe Produktbroschüre „Metallprofile“

**440 0115**  
**Filler Sections**

Black, RAL 9005  
Matt PVC  
90 g/m                            S.U. 50 m  
See "Metal Profiles" product brochure for a selection of carrier profiles



**444 0024**  
**Kantendichtungen**

schwarz, RAL 9011  
für Leisten  
PVC matt  
25 g/m

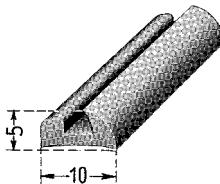
VE 50 m

**444 0024**  
**Edge Sealing Sections**

Black, RAL 9011  
for mouldings  
Matt PVC

25 g/m

S.U. 50 m



**444 0018**  
**Kantendichtungen**

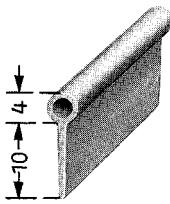
schwarz, RAL 9005  
für Leisten  
PVC glänzend  
37 g/m  
Andere Farben auf Anfrage

VE 50 m

**444 0018**  
**Edge Sealing Sections**

Black, RAL 9005  
for mouldings  
Glossy PVC  
37 g/m  
Other colours on request

S.U. 50 m

**444 0081****Biese**

Hohlwulst, besonders verstärkt, Fahne konisch  
PVC schwarz

25 g/m VE 100 m

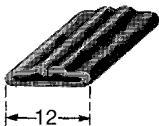
Andere Farben und einseitig selbstklebende Ausführung  
auf Anfrage

**444 0081****Welting**

Hollow bead, specially reinforced, tapered tab  
Black PVC

25 g/m S.U. 100 m

Other colours and self-adhesive variant (one side)  
on request

**440 0074****Doppelköder**

PVC  
schwarz

30 g/m VE 100 m

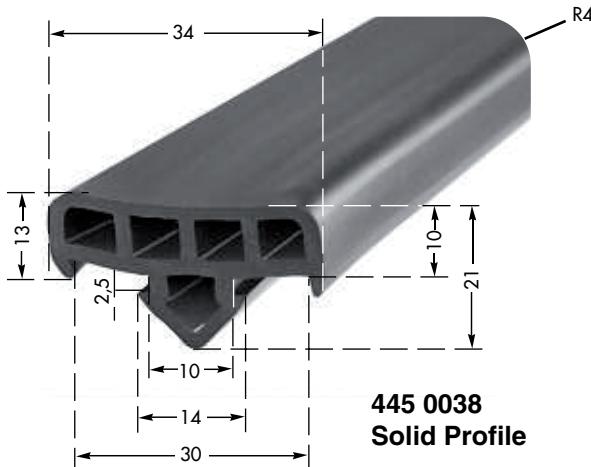
Andere Farben auf Anfrage

**440 0074****Double Welting**

PVC  
Black

30 g/m S.U. 100 m

Other colours on request



**445 0038  
Glasauflage-Profil**

für Glastransporter

PVC-P

70 +/- Shore A

schwarz

Oberfläche: nicht 100 % glatt

350 g/m

VE 50 m

Gesondert bestellen: Halteleiste 372 0225

**445 0038  
Solid Profile**

for Glass Transporters

PVC-P

70 +/- Shore A

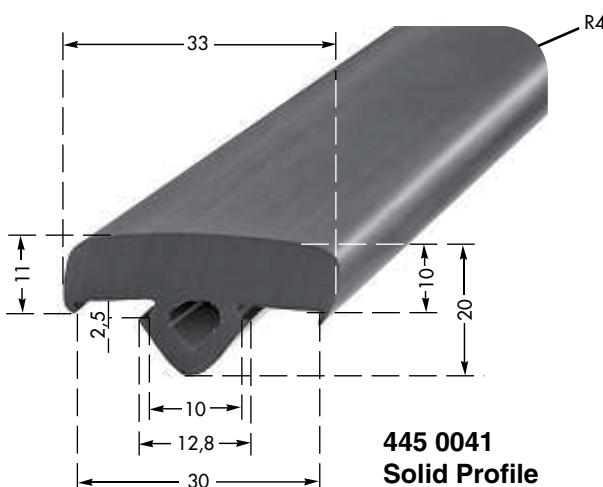
black

Surface: not 100 % smooth

350 g/m

S.U. 50 m

Order separately: Carrier profile 372 0225



**445 0041  
Glasauflage-Profil, voll**

für Glastransporter

PVC-P

70 +/- 5 Shore A

schwarz

Oberfläche: nicht 100 % glatt

480 g/m

VE 50 m

Gesondert bestellen: Halteleiste 372 0225

**445 0041  
Solid Profile**

for Glass Transporters

PVC-P

70 +/- Shore A

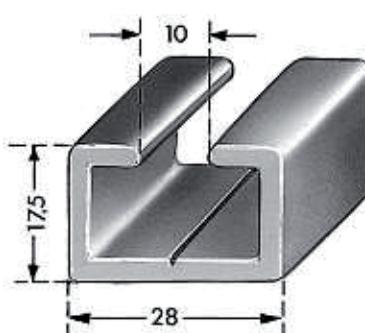
black

Surface: not 100 % smooth

480 g/m

S.U. 50 m

Order separately: Carrier profile 372 0225



**372 0225  
Halteleiste**

AlMgSi 0,5 pressblank

Länge 5000 mm

474 g/m

VE 10 m

Gesondert bestellen: Glasauflageprofil 445 0038/0041

**372 0225  
Carrier Profile**

AlMgSi 0.5, bright extruded

Length 5000 mm

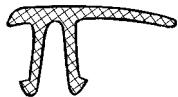
474 g/m

S.U. 10 m

Order separately: Profile for Glass Transporters 445 0038/0041

Wir zeigen Ihnen auf dieser Seite weitere Möglichkeiten der Profilherstellung, auf die wir werkzeugmäßig eingestellt sind (\*= kundengeschützt).

On this page you will find special sections for which the dies are on hand (\*= reserved for certain customers).



**440 K0446-000-00.2\***

abgestimmt mit Profilen  
372 K2127/K2125

**440 K0446-000-00.2\***

Suitable for profiles  
372 K2127/K2125



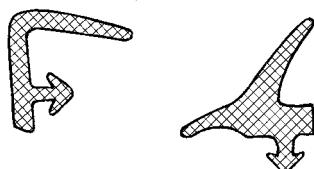
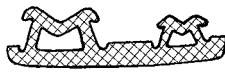
**440 K0440-000-00.3\***

**440 K0501-000-00.3\***

abgestimmt mit Profil  
372 K2139

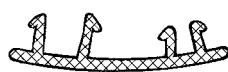
**440 K0501-000-00.3\***

Suitable for profile  
372 K2139



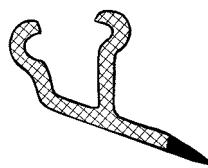
**440 K0445-000-00.3\***

**440 K0458-000-00.2\***



**440 K0472-000-00.3**

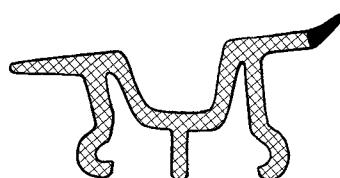
abgestimmt mit Profil  
372 K2272



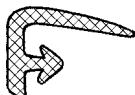
**440 K0439-000-00.3\***

**440 K0472-000-00.3**

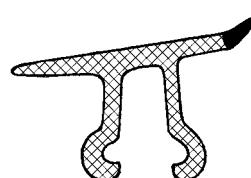
Suitable for profile  
372 K2272



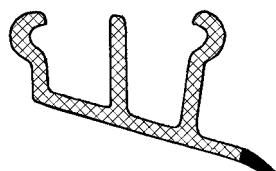
**440 K0492-000-00.3\***



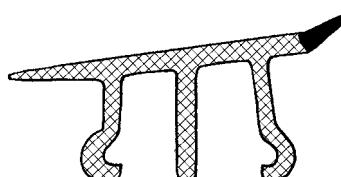
**440 K0461-000-00.3\***



**440 K0441-000-00.2\***



**440 K0438-000.00.2\***



**440 K0440-000.00.2\***



 **HAPPICH RIU**  
A Pelzer Family Company

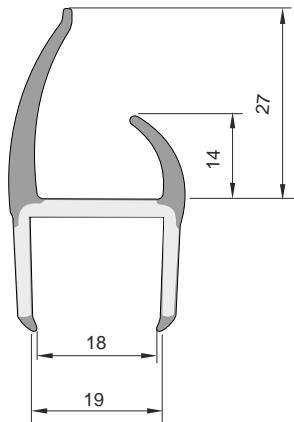
# Kunststoffprofile Plastic Sections

## **HAPPICH-RIU S.A.**

Avda. Maresme, 44 3º-1<sup>a</sup>  
08918 Badalona  
Spain

Phone +34 933 037 600  
Fax +34 933 037 610  
E- Mail acriu@acriu.com

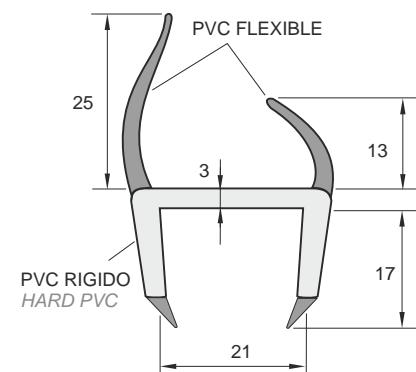
[www.happich-riu.com](http://www.happich-riu.com)



**4555 18**

**PERFIL PVC DE DOBLE DUREZA**  
**DOUBLE DENSITY PVC PROFILE**

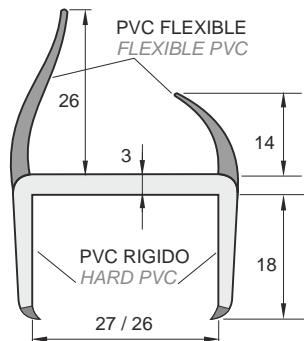
Color marfil y negro / Ivory & black colour  
Unidad de venta , Tiras / Sale unit , Length 2,7 m  
Peso / Weight 900 g



**4556 84**

**PERFIL PVC DE DOBLE DUREZA**  
**DOUBLE DENSITY PVC PROFILE**

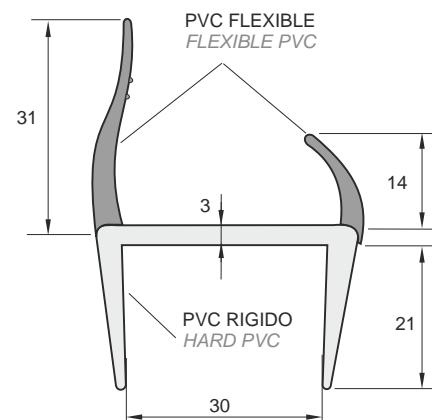
Color marfil y negro  
Ivory & grey black  
Unidad de venta , Tiras  
Sale unit , Length 2,7 m  
Peso / Weight 1000 g



**4556 25**

**PERFIL PVC DE DOBLE DUREZA**  
**DOUBLE DENSITY PVC PROFILE**

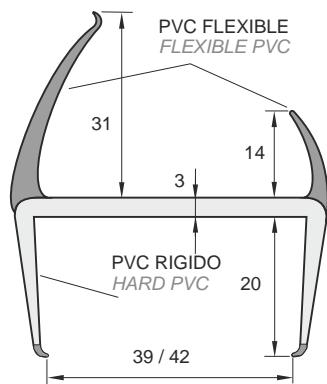
Color marfil y negro / Ivory & black colour  
Unidad de venta , Tiras / Sale unit , Length 2,7 m  
Peso / Weight 1050 g



**4555 84**

**PERFIL PVC DE DOBLE DUREZA**  
**DOUBLE DENSITY PVC PROFILE**

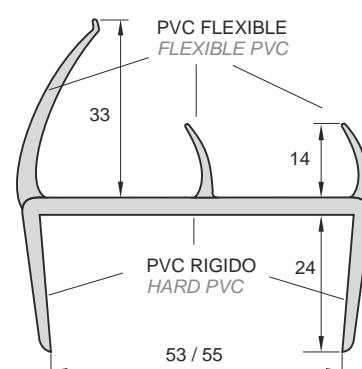
Color marfil y negro / Ivory & black colour  
Unidad de venta , Tiras / Sale unit , Length 2,7 m  
Peso / Weight 1150 g



**4556 40**

**PERFIL PVC DE DOBLE DUREZA**  
**DOUBLE DENSITY PVC PROFILE**

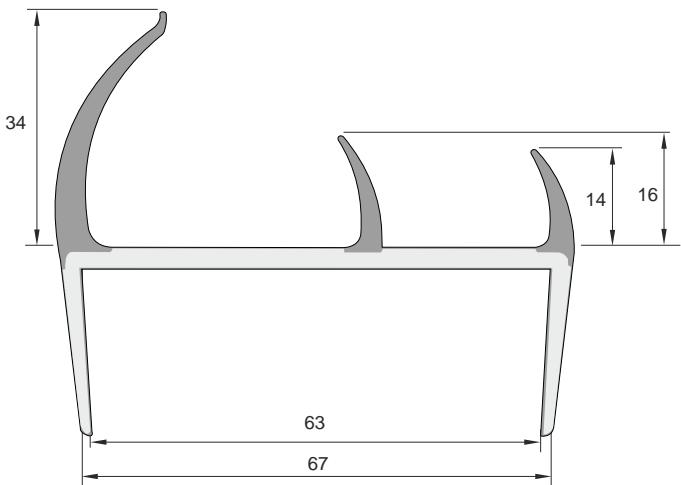
Color marfil y negro / Ivory & black colour  
Unidad de venta , Tiras / Sale unit , Length 2,7 m  
Peso / Weight 1350 g



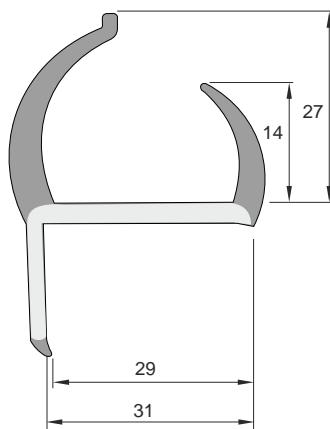
**4556 55**

**PERFIL PVC DE DOBLE DUREZA**  
**DOUBLE DENSITY PVC PROFILE**

Color gris claro/ Grey light colour  
Unidad de venta , Tiras / Sale unit , Length 2,7 m  
Peso / Weight 1600 g

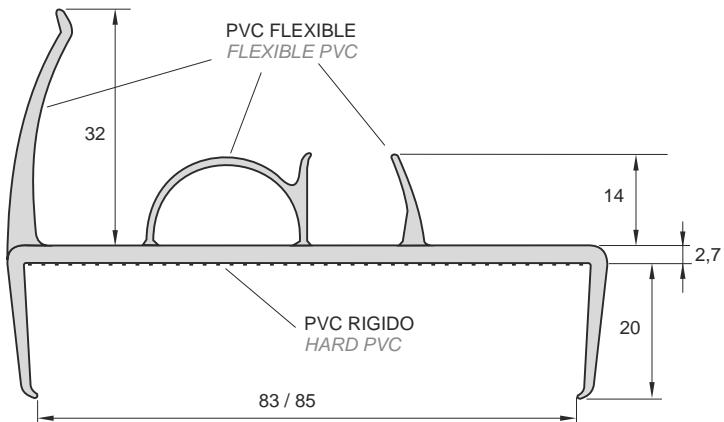

**4556 65**

PERFIL PVC DE DOBLE DUREZA / DOUBLE DENSITY PVC PROFILE  
Color marfil y negro / Ivory & black colour  
Unidad de venta , Tiras / Sale unit , Length 2,7 m  
Peso / Weight 1850 g

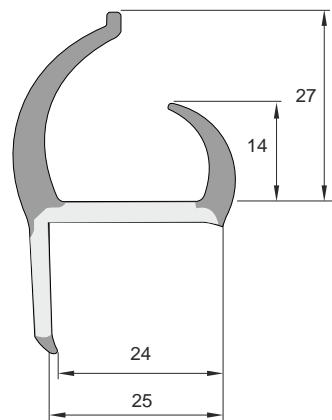

**4561 30**

PERFIL PVC DE DOBLE DUREZA  
DOUBLE DENSITY PVC PROFILE  
Color marfil y negro  
Ivory & black colour

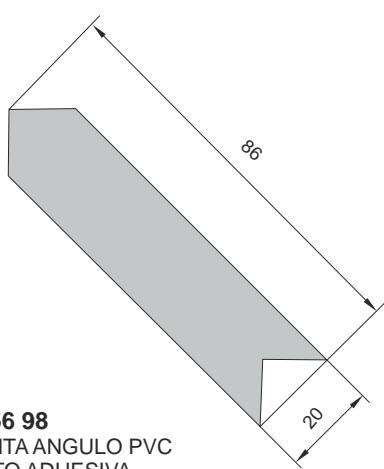
Unidad de venta , Tiras 2,7 m  
Sale unit , Length 2,7 m  
Peso / Weight 950 g


**4556 80**

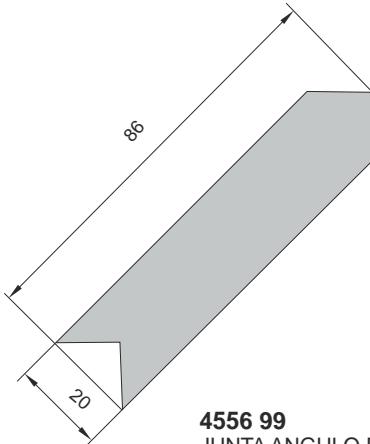
PERFIL PVC DE DOBLE DUREZA  
DOUBLE DENSITY PVC PROFILE  
Color gris claro  
Grey light colour  
Unidad de venta , Tiras 2,7 m  
Sale unit , Length 2,7 m  
Peso / Weight 1910 g


**4561 25**

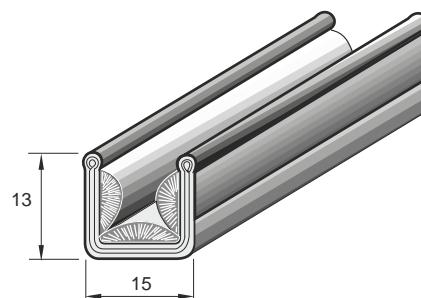
PERFIL PVC DE DOBLE DUREZA  
DOUBLE DENSITY PVC PROFILE  
Color marfil y negro  
Ivory & black colour  
Unidad de venta , Tiras 2,7 m  
Sale unit , Length 2,7 m  
Peso / Weight 900 g


**4556 98**

JUNTA ANGULO PVC  
AUTO ADHESIVA  
ADHESIVE PVC JOINT PROFILE  
Color gris oscuro  
Dark grey colour  
Peso / Weight 3 g


**4556 99**

JUNTA ANGULO PVC  
PVC JOINT PROFILE  
Color gris oscuro  
Dark grey colour  
Peso / Weight 3 g



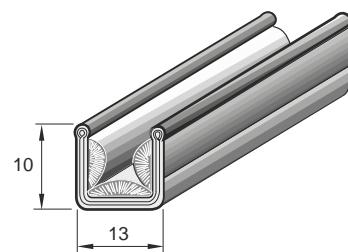
**4690 05**

GUIA ARTICULADA TERCIOPELO STANDARD.

STANDARD FLEXIBLE WINDOW CHANNEL

Unidad de venta = Rollos 20 m / Sale unit = 20 m rolls

Peso / Weight 3430 g



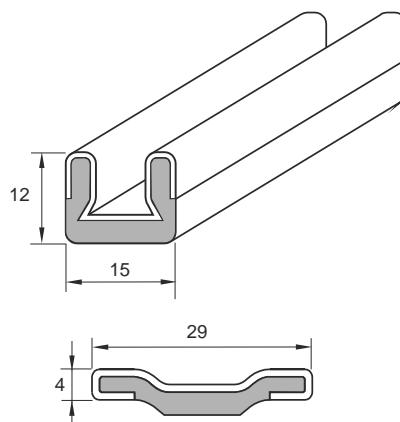
**4691 06**

GUIA ARTICULADA TERCIOPELO STANDARD

STANDARD FLEXIBLE WINDOW CHANNEL

Unidad de venta = Rollos 25 m / Sale unit = 25 m rolls

Peso / Weight 3480 g



**4694 05**

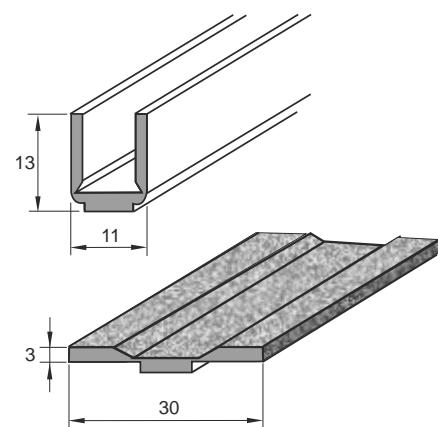
GUIA FLOCADA PARA CRISTAL

FLOCKED WINDOW SECTIONS

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 2400 g



**4695 05**

GUIA FIELTRO Y GOMA PARA CRISTALPARA "UES"

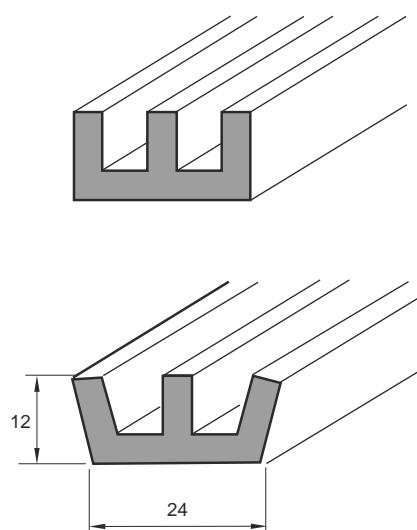
FELT AND RUBBER GLAZING WINDOW CHANNEL

FOR "U" SECTIONS

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 2050 g



**4697 05**

GUIA FLOCADA DOBLE PARA "UES"

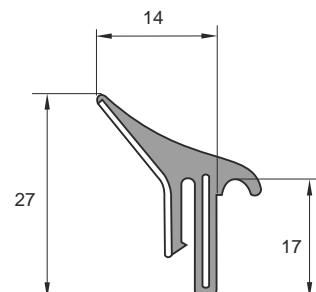
FLOCKED DOUBLE CHANNEL

FOR "U" SECTIONS

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 6000 g



**4696 01**

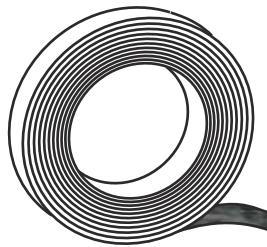
GUIA LAMELUNAS CAUCHO ARMADO FLOCADO

FLOCKED WINDOW CHANNEL

Unidad de venta = Tiras 2,5 m

Sale unit = 2,5 m length

Peso / Weight 410 g



**PERFIL AUTO/ADHESIVO  
ANTIDESLIZANTE  
ANTI-SLIP  
SELF ADHESIVE PROFILE**

**4721 25**

AMARILLO , ANCHO 25mm /YELLOW , 25mm

Peso / Weight 468 g

**4721 50**

AMARILLO , ANCHO 50mm YELLOW , 50mm

Peso / Weight 808 g

**4722 25**

NEGRO , ANCHO 25mm BLACK , 25mm

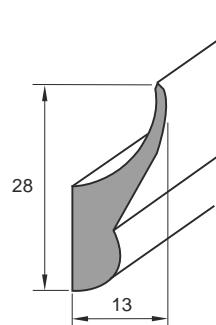
Peso / Weight 468 g

**4722 50**

NEGRO , ANCHO 50mm BLACK , 50mm

Peso / Weight 808 g

Unidad de venta = Rollos 18 m / Sale unit = 18 m rolls



**4747 00**

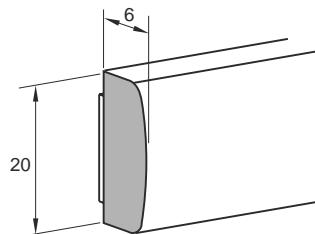
MOLDURA ADHESIVA  
VIERTEAGUAS P.V.C. NEGRO  
BLACK P.V.C.

WATER-DRIP SELF ADHESIVE PROFILE

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 9455 g



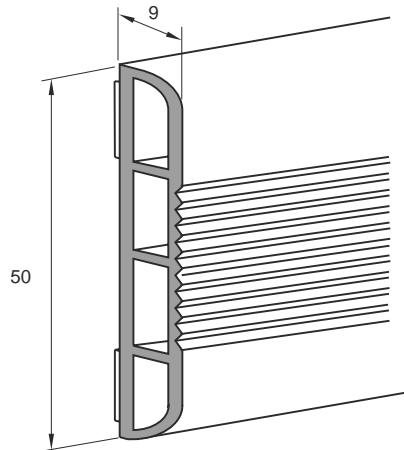
**4757 00**

MOLDURA AUTOADHESIVA  
"TODO PLASTICO" P.V.C. NEGRO  
BLACK P.V.C. SELF-ADHESIVE  
PROFILE "FULL PLASTIC"

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 4600 g



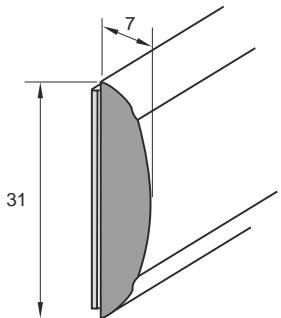
**4775 00**

MOLDURA ADHESIVA EN GOMA NEGRA  
BLACK RUBBER SELF ADHESIVE PROFILE

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 9750 g



**4782 00**

MOLDURA ADHESIVA PLASTICO NEGRO  
BLACK SELF-ADHESIVE PLASTIC PROFILE

Peso / Weight 7450 g

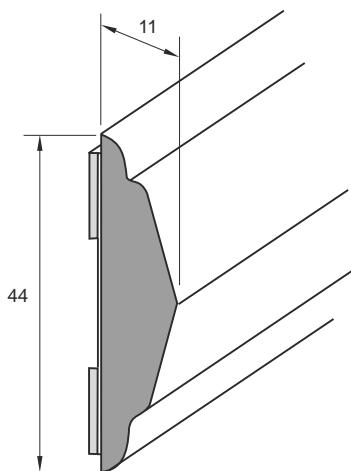
**4782 55**

MOLDURA PLASTICO NEGRO SIN ADHESIVO  
BLACK PLASTIC PROFILE WITHOUT ADHESIVE

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 7300 g



**4784 00**

MOLDURA ADHESIVA  
P.V.C. NEGRO  
BLACK P.V.C.SELF-ADHESIVE  
PROFILE

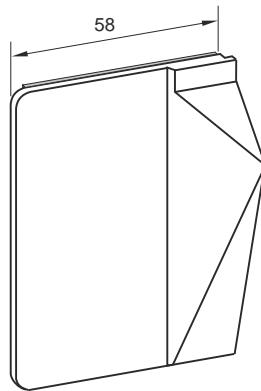
Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 15300 g



Dibujo terminal mano izquierda  
Left hand end cap drawing



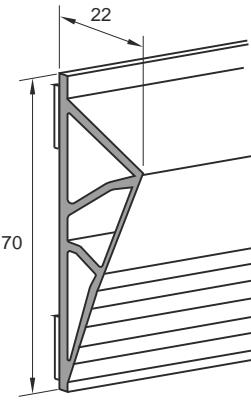
**4776 11**

TERMINAL DE MOLDURA MANO IZQUIERDA  
PROFILE END CAP LEFT HAND

**4776 12**

TERMINAL DE MOLDURA MANO DERECHA  
PROFILE END CAP RIGHT HAND

Peso / Weight 25 g



**4776 25**

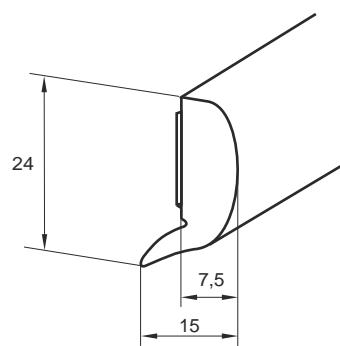
MOLDURA ADHESIVA EN GOMA NEGRA

BLACK RUBBER SELFADHESIVE PROFILE

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 15000 g



**4787 00**

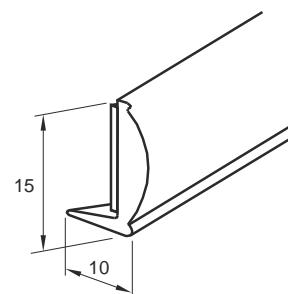
MOLDURA ADHESIVA GRIS OSCURO BASE ALUMINIO  
PARA PASO DE RUEDA

SELF-ADHESIVE TRIMMING MUDGUARD PROFILE  
DARK GREY COLOUR BASE OF ALUMINIUM

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 6850 g



**4792 10**

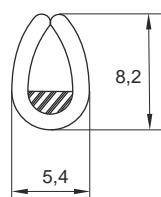
MOLDURA NEGRA ADHESIVA  
PASO DE RUEDA

BLACK SELF-ADHESIVE  
MUDGUARD TRIMMING PROFILE

Unidad de venta = Rollos 25 m

Sale unit = 25 m rolls

Peso / Weight 2175 g



**4781 03**

MOLDURA ADHESIVA PARA CANTOS PVC COLOR GRIS  
ADHESIVE RUBBER EDGE PROTECTOR GREY PVC

Unidad de venta = Rollos 25 m

Sale unit = 25 m Rolls

Peso / Weight 800 g

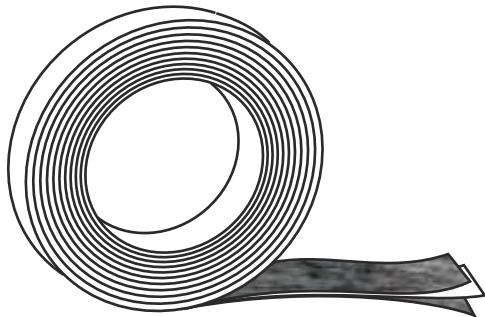
**4781 04**

MOLDURA ADHESIVA PARA CANTOS PVC COLOR NEGRO  
ADHESIVE RUBBER EDGE PROTECTOR BLACK PVC

Unidad de venta = Rollos 25 m

Sale unit = 25 m Rolls

Peso / Weight 800 g



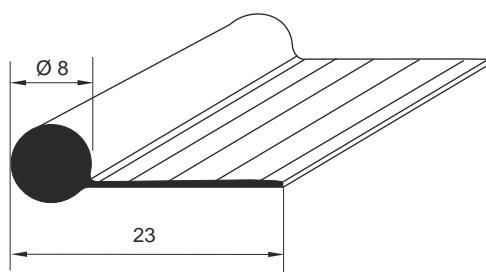
CARACTERISTICAS	4798 18	4799 10
ESPESOR	1 mm	0,9 mm
ADHESIVO	acrilico	acrilico
SOPORTE	polietileno	polietileno + acetato De vinilo
RESISTENCIA AL CIZALLAMIENTO		
A 20°	40N	30N
A 70°	10N	10N
PODER ADHESIVO		
A 20°	14N	13N
A 70°	10N	13N

**4798 18**

PERFIL AUTO/ADHESIVO  
DOBLE CARA LOHMANN 918  
*DOUBLE FACE SELF ADHESIVE  
PROFILE LOHMANN 918*  
Unidad de venta:  
Rollo 100 m x 19mm  
Sale unit: 100 m x 19 mm rolls  
Peso / Weight 708 g

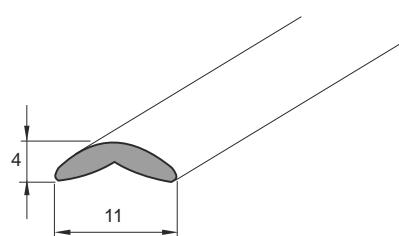
**4799 10**

PERFIL AUTO/ADHESIVO  
DOBLE CARA LOHMANN 910  
*DOUBLE FACE SELF ADHESIVE  
PROFILE LOHMANN 910*  
Unidad de venta:  
Rollo 100 m x 19mm  
Sale unit: 100 m x 19 mm rolls  
Peso / Weight 747 g



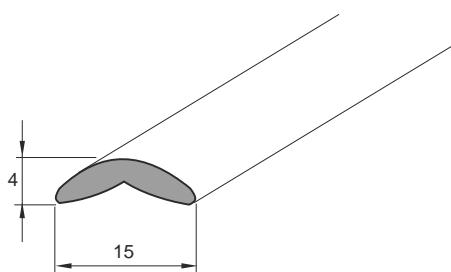
**4860 84**

PERFIL P.V.C. GALON MACIZO PARA  
GUARDABARROS COLOR NEGRO  
*BLACK COLOUR P.V.C. PROFILE  
FOR MUD-GUARD*  
Unidad de venta = Rollo 25 m  
Sale unit = 25 m rolls  
Peso / Weight 2393 g



**4869 04**

PERFIL P.V.C. CUÑA CENTRAL  
COLOR NEGRO  
*BLACK COLOUR P.V.C.  
PROFILE CENTRAL TRIMMING*  
Unidad de venta = Rollo 25 m  
Sale unit = 25 m rolls  
Peso / Weight 1025 g

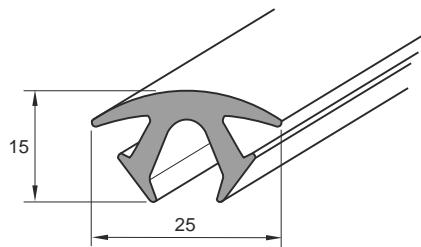


**4871 04**

PERFIL P.V.C. CUÑA  
CENTRAL 15 mm. COLOR NEGRO  
*BLACK COLOUR P.V.C. PROFIL  
CENTRAL TRIMMING 15 mm*  
Unidad de venta = Rollo 25 m  
Sale unit = 25 m rolls  
Peso / Weight 2075 g



**PERFILES DE GOMA Y PLÁSTICO  
PROFILES RUBBER AND PLASTIC**



**4876 03**

PERFIL P.V.C. PARA GUIA  
BUTACAS COLOR GRIS  
GREY COLOUR P.V.C.  
PROFILE FOR SEAT RAIL TRIM

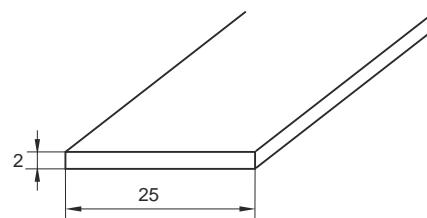
**4876 04**

PERFIL P.V.C. PARA GUIA  
BUTACAS COLOR NEGRO  
BLACK COLOUR P.V.C.  
PROFILE FOR SEAT RAIL TRIM

Unidad de venta = Rollos 50 m

Sale unit = 50 m rolls

Peso / Weight 24000 g



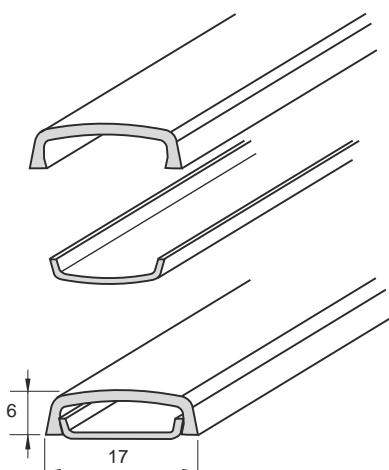
**4880 01**

PERFIL P.V.C. CUÑA DE FIJACION,  
COLOR GRIS ANTRACITA RAL 7016  
RAL 7016 ANTRACITE GREY  
COLOUR P.V.C. CORE

Unidad de venta = Rollos 100 m

Sale unit = 100 m rolls

Peso / Weight 7630 g



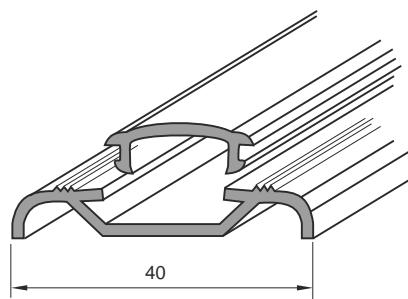
**4889 13**

PERFIL P.V.C. TAPAJUNTAS DOS  
PIEZAS COLOR CREMA  
IVORY COLOUR P.V.C. FOR EDGING  
COVER PROFILE TWO PIECES

Unidad de venta = Tiras 4 m

Sale unit = 4 m length

Peso / Weight 375 g



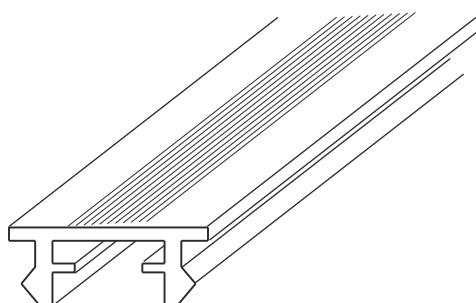
**4903 04**

PERFIL P.V.C. TAPAJUNTAS  
JUEGO DOS PIEZAS COLOR NEGRO  
BLACK COLOUR P.V.C. PROFILE  
TWO PIECES SET FOR EDGING COVER

Unidad de venta = Tiras 3 m

Sale unit = 3 m length

Peso / Weight 495 g



**4903 40**

PERFIL TAPAJUNTAS PARA TIRA DE LEDS  
COVER JOINS PROFILE FOR  
ELECTRONIC CIRCUIT HOUSING

Plástico translúcido/Translucent Plastic

Unidad venta /Sale unit: Tiras 3 m length

**4903 41**

PERFIL TAPAJUNTAS / FILLING PROFILE  
Plástico amarillo / Yellow plastic

Unidad venta /Sale unit: Tiras 3 m length

**4903 44**

PERFIL TAPAJUNTAS / FILLING PROFILE  
Plástico negro / Black plastic

Unidad venta /Sale unit: Tiras 3 m length

**4903 45**

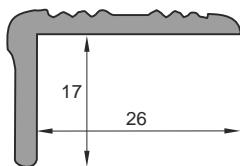
PERFIL TAPAJUNTAS PARA TIRA DE LEDS  
FILLING PROFILE FOR  
ELECTRONIC CIRCUIT HOUSING

PVC Transparente / Transparent PVC

Unidad venta /Sale unit: Tiras 3 m length

Peso / Weight 150 g

SE MONTA CON PERFIL DE ALUMINIO 8641 00  
MOUNTED ON ALUMINIUM PROFILE 8641 00

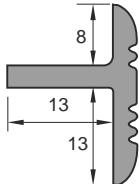


**4898 01**  
PERFIL P.V.C. EN ANGULO PARA  
ESCALON Y ACABADO DE  
CARROCERIA  
*P.V.C. ANGLE PROFILE FOR STEP*  
Color amarillo / Yellow colour  
RAL nº 1021  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 445 g

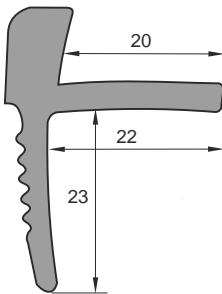


**4898 03**  
PERFIL P.V.C. EN ANGULO PARA  
ESCALON Y ACABADO DE  
CARROCERIA  
*P.V.C. ANGLE PROFILE FOR STEP*  
Color gris / Grey colour  
RAL nº 7001  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 445 g

**4898 04**  
PERFIL P.V.C. EN ANGULO PARA  
ESCALON Y ACABADO DE  
CARROCERIA  
*P.V.C. ANGLE PROFILE FOR STEP*  
Color negro / Black colour  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 445 g



**4897 04**  
PERFIL ESCALON  
*STEP PROFILE*  
P.V.C. Negro / Black P.V.C.  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 524 g



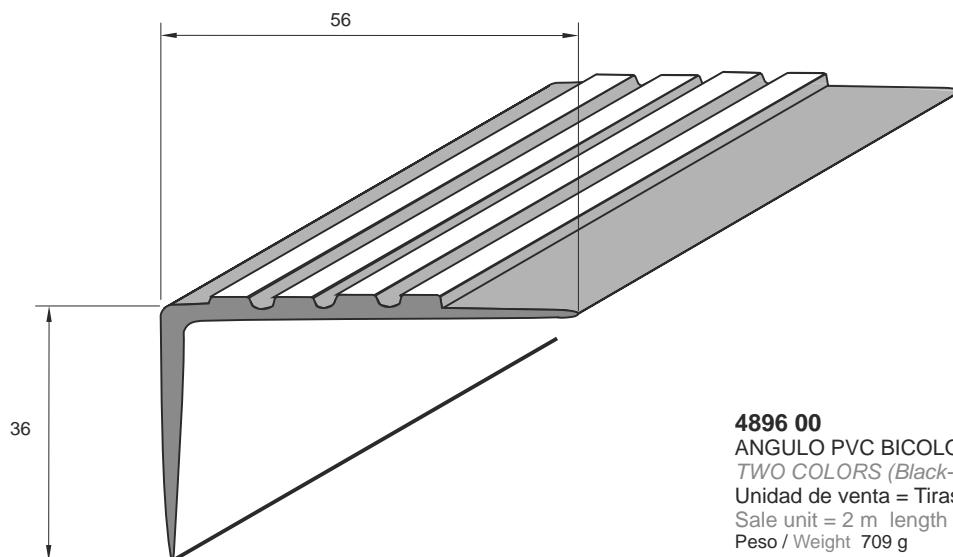
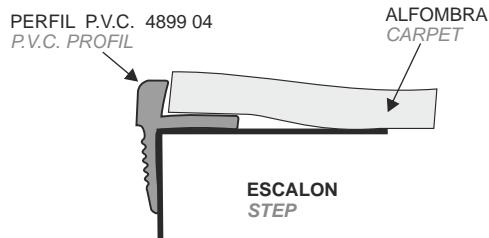
**4899 01**  
PERFIL P.V.C. PARA ESCALON  
CON ALFOMBRA  
*P.V.C. PROFILE FOR STEP WITH CARPET*  
Color amarillo / Yellow colour  
RAL nº 1021  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 900 g



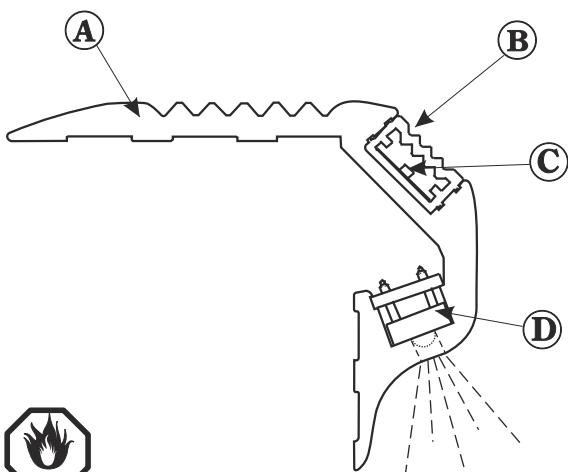
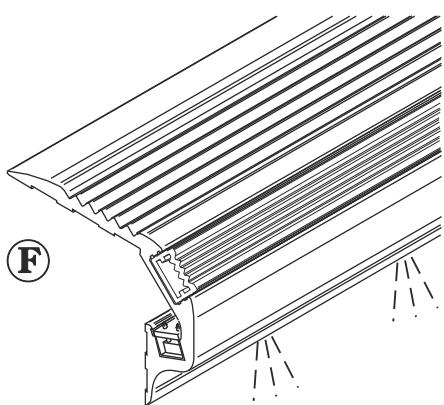
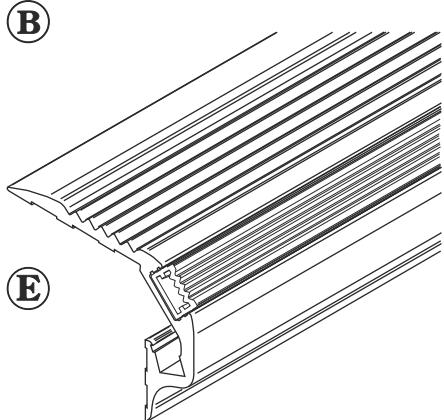
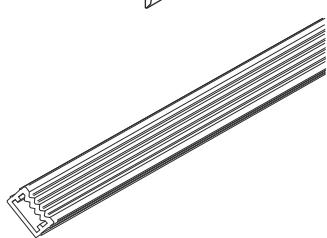
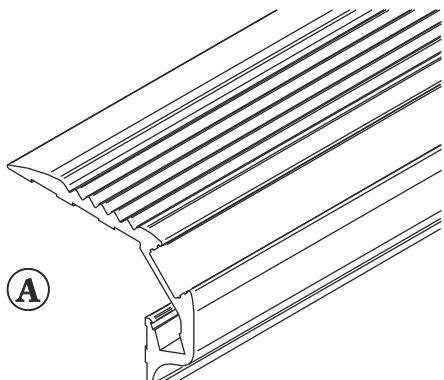
**4899 03**  
PERFIL P.V.C. PARA ESCALON  
CON ALFOMBRA  
*P.V.C. PROFILE FOR STEP WITH CARPET*  
Color gris / Grey colour  
RAL nº 7004  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 900 g

**4899 04**  
PERFIL P.V.C. PARA ESCALON  
CON ALFOMBRA  
*P.V.C. PROFILE FOR STEP WITH CARPET*  
Color negro / Black colour  
Unidad de venta = Tiras 3 m  
Sale unit = 3 m length  
Peso / Weight 900 g

#### EJEMPLO DE MONTAJE MOUNTING EXAMPLE



**4896 00**  
ANGULO PVC BICOLOR (Negro-Amarillo)  
*TWO COLORS (Black-Yellow) ANGLE PROFILE*  
Unidad de venta = Tiras 2 m  
Sale unit = 2 m length  
Peso / Weight 709 g



**A** → 4828 01  
PERFIL PVC ESCALON COLOR AMARILLO RAL 1021  
PVC STEP YELLOW COLOUR PROFILE RAL 1021

**A** → 4828 03  
PERFIL PVC ESCALON COLOR GRIS RAL 7004  
PVC STEP GRAY COLOUR PROFILE RAL 7004  
Unidad de venta = 3 m  
Sale unit = 3 m length  
Peso / Weight 1452 g

**B** → 4827 01  
TAPA PERFIL ESCALON COLOR AMARILLO RAL 1021  
COVER STEP YELLOW COLOUR PROFILE RAL 1021

**B** → 4827 03  
TAPA PERFIL ESCALON COLOR GRIS RAL 7004  
COVER STEP GRAY COLOUR PROFILE RAL 7004

**B** → 4827 11  
TAPA PERFIL ESCALON TRANSLUCIDO  
COVER STEP TRANSLUCENT COLOUR PROFILE  
Unidad de venta = 3 m  
Sale unit = 3 m length  
Peso / Weight 123 g

**C** → 4161 80  
TIRA DE 0,50 m CON 4 LEDS AMBAR 24 V  
4 POINTS YELLOW LEDS 24 V IN 0,50 m LENGTH  
Peso / Weight 36 g

**C** → 4161 87  
TIRA DE 0,50 m 7 LEDS VERDES 24 V  
7 POINTS GREEN LEDS 24 V IN 0,50 m LENGTH  
Peso / Weight 45 g

**C** → 4161 88  
TIRA DE 0,50 m CON 7 LEDS AMBAR 24 V  
7 POINTS YELLOW LEDS 24 V IN 0,5 m LENGTH  
Peso / Weight 45 g

**C** → 4161 89  
TIRA DE 0,50 m CON 7 LEDS AMBAR  
7 POINTS YELLOW LEDS 12 V IN 0,5 m LENGTH  
Peso / Weight 45 g

**C** → 4161 90  
TIRA DE 0,50 m CON 7 LEDS AZUL 24 V  
7 POINTS BLUE LEDS 24 V IN 0,5 m LENGTH  
Peso / Weight 45 g

**C** → 4161 91  
TIRA DE 0,50 m CON 7 LEDS AZUL 12 V  
7 POINTS BLUE LEDS 12 V IN 0,5 m LENGTH  
Peso / Weight 45 g

**E** → PARA TAPA PERFIL 4827 11  
TO 4827 11 COVER STEP PROFILE  
Unidad venta en blister de 8 unidades  
Sale unit in blister of 8 units  
Peso / Weight 40 g

**E** → 4830 50  
TIRA ESCALON 500 mm  
CON PERFIL DE 7 LEDS COLOR AMBAR  
STEPS PROFILE 500 mm WITH 7 LEDs  
PROFILE AMBER COLOUR  
Peso / Weight 266 g

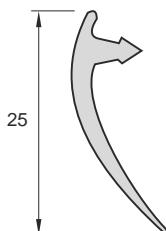
**E** → 4830 75  
TIRA ESCALON 750 mm  
CON PERFIL DE 7 LEDS COLOR AMBAR  
STEPS PROFILE 750 mm WITH 7 YELLOW LEDS  
Peso / Weight 406 g

**E** → 4830 99  
TIRA ESCALON 1.000 mm  
CON PERFIL DE 7 LEDS COLOR AMBAR  
STEPS PROFILE 1000 mm WITH 7 YELLOW LEDS  
PROFILE AMBER COLOUR  
Peso / Weight 586 g

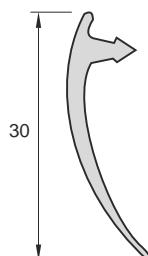
**F** → 4831 50  
TIRA ESCALON 500 mm CON PERFIL DE  
7 LEDS AMBAR E ILUMINACION INFERIOR  
STEPS PROFILE 500 mm WITH 7 YELLOW LEDS  
INFERIOR ILUMINATION  
Peso / Weight 288 g

**F** → 4831 75  
TIRA ESCALON 750 mm CON PERFIL DE  
7 LEDS AMBAR E ILUMINACION INFERIOR  
STEPS PROFILE 750 mm WITH 7 YELLOW LEDS  
INFERIOR ILUMINATION  
Peso / Weight 427 g

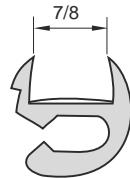
**F** → 4831 99  
TIRA ESCALON 1.000 mm CON PERFIL DE  
7 LEDS AMBAR E ILUMINACION INFERIOR  
STEPS PROFILE 1000 mm WITH 7 YELLOW LEDS  
INFERIOR ILUMINATION  
Peso / Weight 607 g



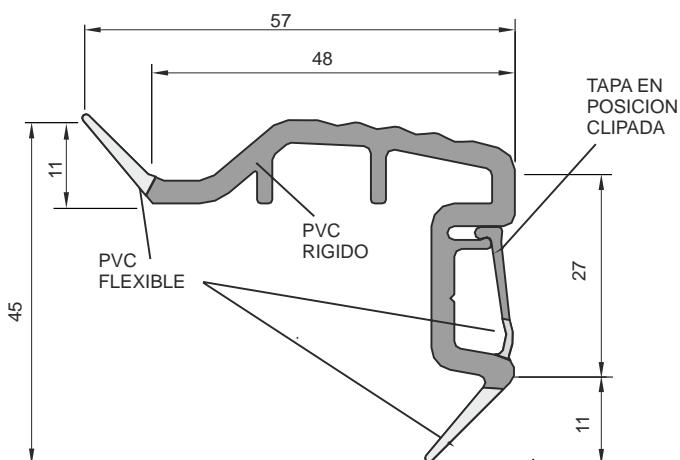
**4911 00**  
SOLAPO DE 25 mm  
PARA 4910 00  
*PROFILE FLAP OF 25 mm.  
FOR 4910 00*  
Unidad de venta = Rollos 50 m  
Sale unit = 50 m rolls  
Peso / Weight 3516 g



**4911 30**  
SOLAPO DE 30 mm  
PARA 4910 00  
*PROFILE FLAP OF 30 mm.  
FOR 4910 00*  
Unidad de venta = Rollos 30 m  
Sale unit = 30 m rolls  
Peso / Weight 3516 g

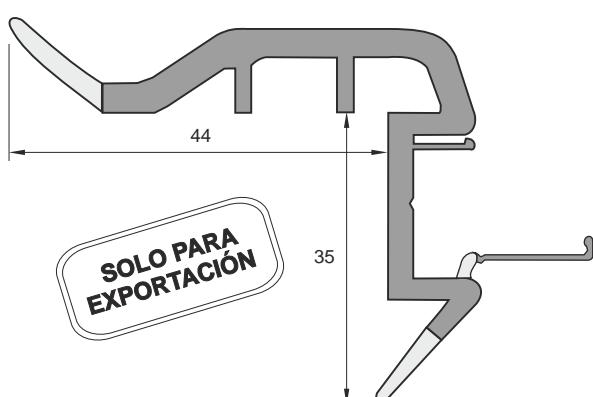


**4910 00**  
PERFIL CRISTAL FORMA U  
PARA CRISTALES DE 7 a 8 mm  
*WINDOW PROFILE "U" SHAPE  
FOR GLASSES OF THICKNESS  
7 to 8 mm*  
Unidad de venta = Rollos 50 m  
Sale unit = 50 m rolls  
Peso / Weight 2290 g



**4924 00**  
PERFIL APOYABRAZOS GRIS  
*WINDOW ARM-REST PROFILE  
GREY COLOUR*  
Perfil P.V.C. de doble densidad color gris  
RAL nº 7012  
Double density extruded P.V.C. profile,  
Grey colour RAL nº 7012  
Unidad de venta = Tiras 4 m  
Sale unit = 4 m length  
Peso / Weight 2139 g

El color de acabado y la longitud de  
las tiras pueden fabricarse según las  
especificaciones del cliente  
Finishing colour and lengths may be  
according to customer specifications



**4926 00**  
PERFIL APOYABRAZOS VENTANA PARA  
CRISTAL SENCILLO  
*SINGLE GLASS WINDOW ARM-REST  
PROFILE*  
Perfil P.V.C. de doble densidad color gris  
RAL nº 7011  
Double density extruded P.V.C. profile,  
Grey colour RAL nº 7011.  
Unidad de venta = Tiras 4 m  
Sale unit = 4 m length  
Peso / Weight 2149 g

El color de acabado y la longitud de  
las tiras pueden fabricarse según las  
especificaciones del cliente  
Finishing colour and lengths may be  
according to customer specifications





**4921 00**

PERFIL APOYABRAZOS VENTANA PARA CRISTAL DOBLE

*DOUBLE GLASS WINDOW ARM-REST PROFILE*

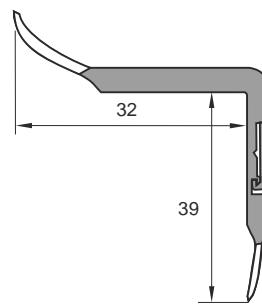
Perfil P.V.C. de doble densidad color negro

Double density extruded P.V.C profile, black colour.

Unidad de venta = Tiras 4 m

Sale unit = 4 m lenght

Peso / Weight 1392 g



CERRADO  
Closed

**4921 03**

PERFIL APOYABRAZOS VENTANA PARA CRISTAL DOBLE

*DOUBLE GLASS WINDOW ARM-REST PROFILE*

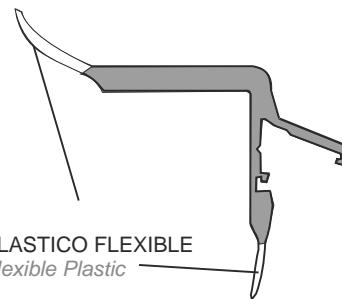
Perfil P.V.C. de doble densidad color gris

Double density extruded P.V.C profile, Grey colour

Unidad de venta = Tiras 5 m

Sale unit = 5 m lenght

Peso / Weight 1740 g



ABIERTO  
Opened

**4922 00**

PERFIL APOYABRAZOS VENTANA PARA CRISTAL SENCILLO

*SINGLE GLASS WINDOW ARM-REST PROFILE*

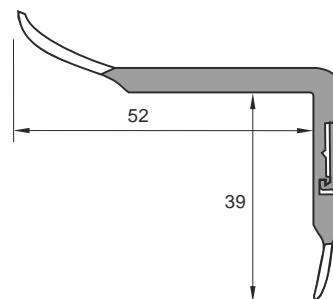
Perfil P.V.C. de doble densidad color negro

Double density extruded P.V.C profile, Black colour

Unidad de venta = Tiras 4 m

Sale unit = 4 m lenght

Peso / Weight 1940 g



CERRADO  
Closed

**4922 02**

PERFIL APOYABRAZOS VENTANA PARA CRISTAL SENCILLO

*SINGLE GLASS WINDOW ARM-REST PROFILE*

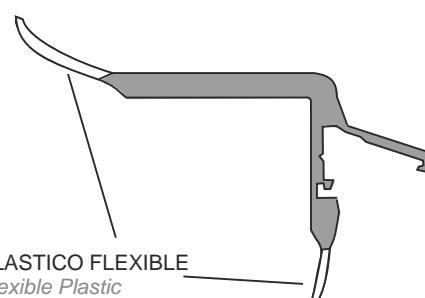
Perfil P.V.C. de doble densidad color negro

Double density extruded P.V.C profile, Black colour

Unidad de venta = Tiras 5 m

Sale unit = 5 m lenght

Peso / Weight 2425 g



ABIERTO  
Opened

**4922 03**

PERFIL APOYABRAZOS VENTANA PARA CRISTAL SENCILLO

*SINGLE GLASS WINDOW ARM-REST PROFILE*

Perfil P.V.C. de doble densidad color RAL 7011 gris

Double density extruded P.V.C profile, RAL 7011 Grey colour

Unidad de venta = Tiras 5 m

Sale unit = 5 m lenght

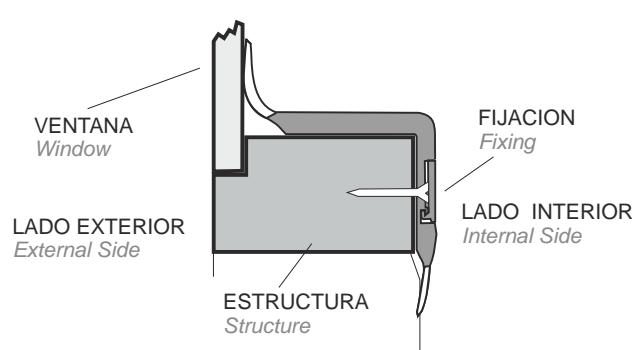
Peso / Weight 2425 g

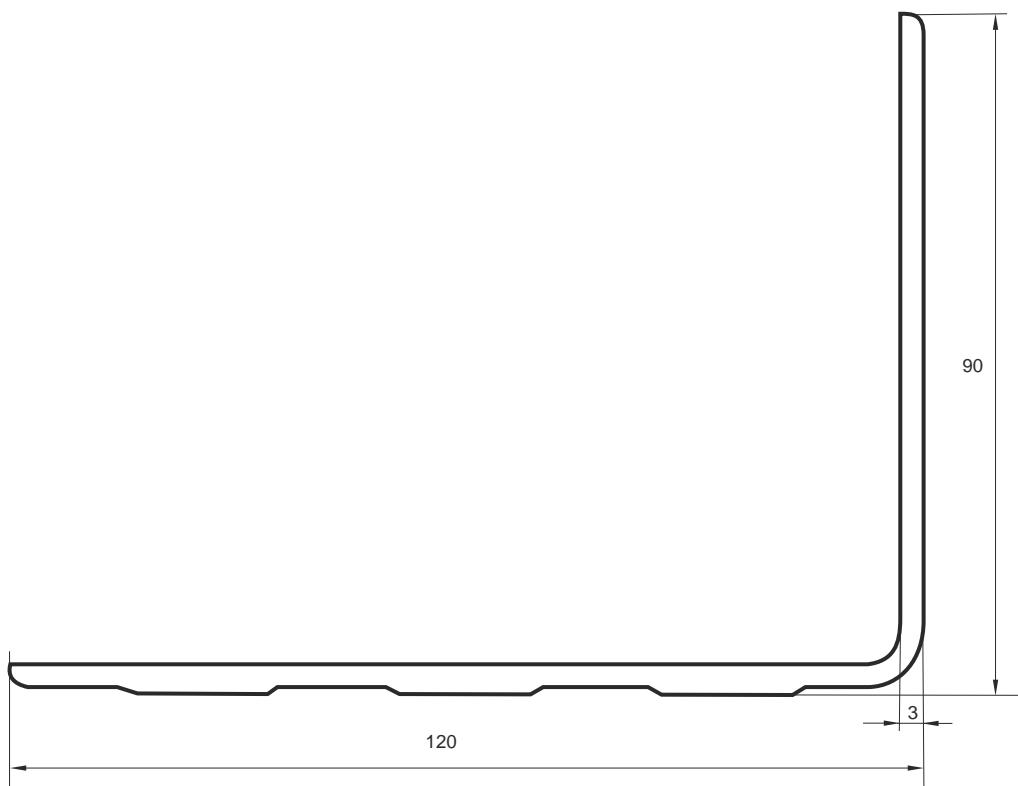
El color de acabado y la longitud de las tiras pueden fabricarse según las especificaciones del cliente.

Finishing colour and lengths may be according to customer specifications.



**EJEMPLO DE MONTAJE**  
**ASSEMBLY EXAMPLE**



ESCALA 1:1  
SCALE 1 : 1**4991 02**

PERFIL EN ANGULO PARA CARROCERIAS

BODY ANGLE PROFILE

Perfil de poltrusión de resina con fibra de vidrio

Resine poltrusion profile with fiber-glass

Unidad de venta = Tiras 3 m

Sale unit = 3 m lenght

Peso / Weight 4000 g

**EJEMPLOS DE MONTAJE DE PERFILES DE ALUMINIO, GOMA, PLASTICO, Y SUS TERMINALES  
ASSEMBLING EXAMPLE OF PROFILES, ALUMINUM, RUBBER, PLASTIC, AND THEIR END CAPS**

**PERFILES DE GOMA, PLASTICO Y ALUMINIO - EJEMPLOS DE MONTAJE  
PROFILES RUBBER, PLASTIC AND ALUMINIUM PROFILES - ASSEMBLY EXAMPLE**

